



YAMAHA

PARTS CATALOGUE

JMPR

FS80SE'81 (5A7)

W.GERMANY

115A7-332E1

FOREWORD

This Parts Catalogue is related to the parts in use for the Yamaha RD 50MX '81 (5L1).
When you are ordering replacement parts for the RD 50MX '81 (5L1), refer to this Parts Catalogue and quote both part numbers and part names correctly.

- Modifications or additions which have been made after issue of the Parts Catalogue will be announced in the Yamaha Parts News.
It is advisable that according to the Yamaha Parts News you make necessary corrections to the Parts Catalogue on hand to keep it up-to-date.

2. Abbreviations

The following abbreviations are used in this Parts Catalogue.

U.R.	Use size (thickness) and/or number as required.
U.N.	Use as many as you need.
A.P.	Alternate Parts
L.M.	Local Made
F#	Frame No. (Applicable machine No.)

- The parts marked with (+) in the parts number column of this Catalogue are not supplied with by Yamaha, those have to be found locally.
- Parts, which are to be supplied in the form of assemblies, are listed with an indentation of one letter's space, and a dot (.) is put against the name of each part.

EXAMPLE CARBURETOR ASS'Y
 . JET, pilot
 . NOZZLE, main

5. Indication of No. of constituent parts for assembly

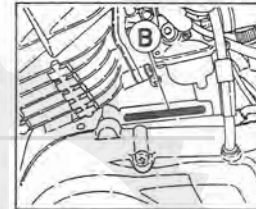
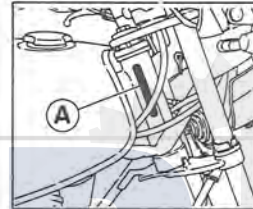
The numeral appearing to the right of each constituent part under the description indicates the quantity of such parts for each individual assembly unit.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2F5-83310-60	FRONT FLASHER LIGHT ASS'Y	2	
115-83311-60	. BULB (6V-18W)	1	
1M1-83309-60	. REFLECTOR	1	

6. Initial Serial No. and Color Code

(A) Frame Serial No.	5L1-000101 and following
(B) Engine Serial No.	5L1-000101 and following



Color Code	Color Name	Abbreviate
36	Clean White	W
33	Yamaha Black	YB
63	Brilliant Red	BR

- Applicable colors of graphics are represented in the "Remarks" column by the letter(s) appropriately picked out of the full word(s) showing such colors.

EXAMPLE

Part No.	Description	Q'ty	Remarks
2N4-24110-00-X5	FUEL TANK COMP.	1	MAXIM RED.
3J1-24240-10	. GRAPHIC, fuel tank set	1	for MXR

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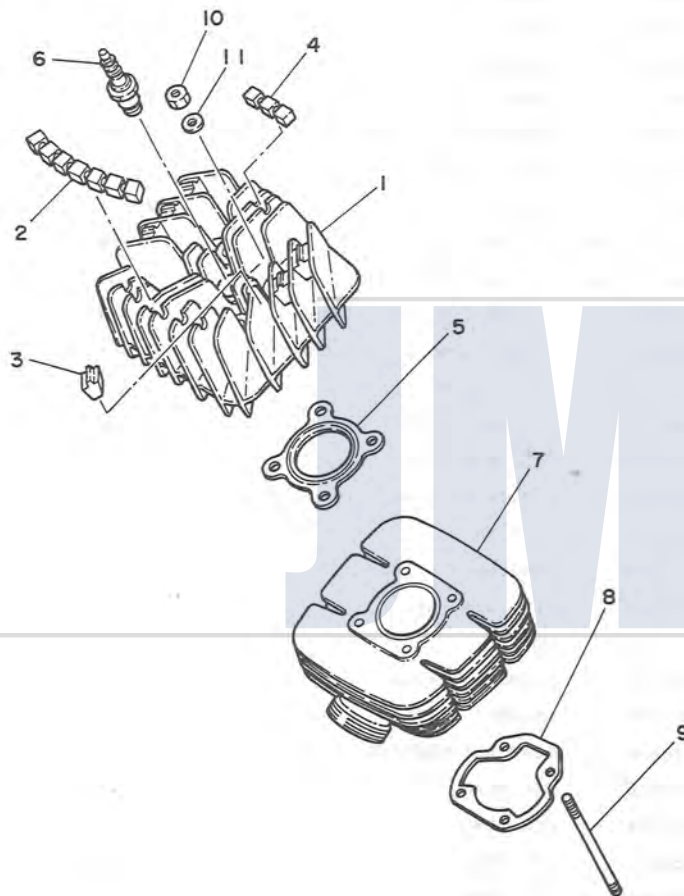
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FIG. 1 CYLINDER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5L1-11111-00	HEAD, cylinder 1	1	
2	5G1-11161-00	ABSORBER 1	1	
3	427-11161-00	ABSORBER 1	6	
4	1V1-11128-00	ABSORBER 4	1	
5	517-11181-00	GASKET, cylinder head 1	1	
6	94701-00039	PLUG, sPark (NGK B6HS)	1	
7	2L7-11311-00	CYLINDER 1	1	
8	353-11351-00	GASKET, cylinder	1	
9	90116-06026	BOLT, stud	4	
10	95301-06600	NUT	4	
11	92901-06200	WASHER, Plain	4	

FIG. 2 CRANKSHAFT-PISTON

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2U2-11400-00	CRANKSHAFT ASSY	1	
2	2U2-11412-00	*CRANK 1	1	
3	2U2-11422-00	*CRANK 2	1	
4	538-11651-01	*ROD, connecting	1	
5	93310-41809	*BEARING, cylindrical	1	
6	257-11681-00	*PIN, crank 1	1	
7	90209-18112	*WASHER	2	
8	5L3-11631-00-96	PISTON (STD)	1	UR
	5L3-11631-00-98	PISTON (STD)	1	UR
	5L3-11635-00	PISTON (1ST O/S 0.25MM)	1	AP
	5L3-11636-00	PISTON (2ND O/S 0.50MM)	1	AP
9	517-11633-00	PIN, Piston	1	
10	260-11610-02	PISTON RING SET (STD)	1	UR
	260-11610-12	PISTON RING SET (1ST O/S)	1	UR
	260-11610-22	PISTON RING SET (2ND O/S)	1	UR
11	93450-13022	CIRCLIP	2	
12	93310-11268	BEARING, cylindrical	1	
13	90280-03017	KEY, woodruff	1	
14	90170-12175	NUT	1	
15	92901-12100	WASHER, sPring	1	
16	90201-12535	WASHER, Plate	1	
17	93306-20418	BEARING (B6204CS)	2	
18	93102-20009	OIL SEAL	1	UR
	93102-20155	OIL SEAL	1	UR
19	93103-28011	OIL SEAL	1	UR
	93103-28100	OIL SEAL	1	UR

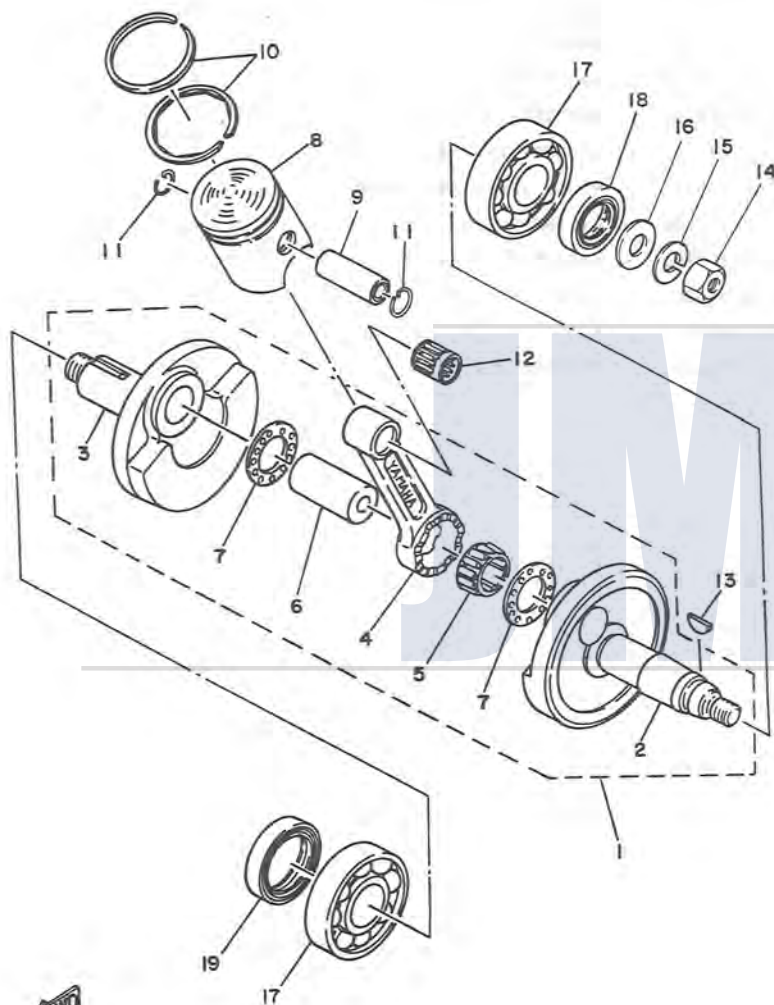


FIG. 3 FLY WHEEL MAGNETO

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-81300-20	FLYWHEEL MAGNETO ASSY	1	
2	5G0-81350-20	*ROTOR ASSY	1	
3	520-81309-20	*BASE, magneto	1	
4	511-81312-20	*COIL, source	1	
5	5A3-81313-20	*COIL, lighting 1	1	
6	2A6-81321-20	*CONTACT BREAKER ASSY	1	
7	1K8-81325-20	*CONDENSER 1	1	
8	116-81331-20	*LUBRICATOR	1	
9	5G1-81315-20	*LEAD WIRE ASSY	1	
10	97602-04125	*SCREW, Pan head with washer	4	
11	110-81346-21	*SCREW, Pan head	1	
12	110-81347-21	*SCREW, Pan head	1	
13	110-81345-21	*SCREW, Pan head	1	
14	98701-05015	SCREW, flat head	2	
15	90201-12535	WASHER, Plate	1	
16	92901-12100	WASHER, sPring	1	
17	90170-12175	NUT	1	

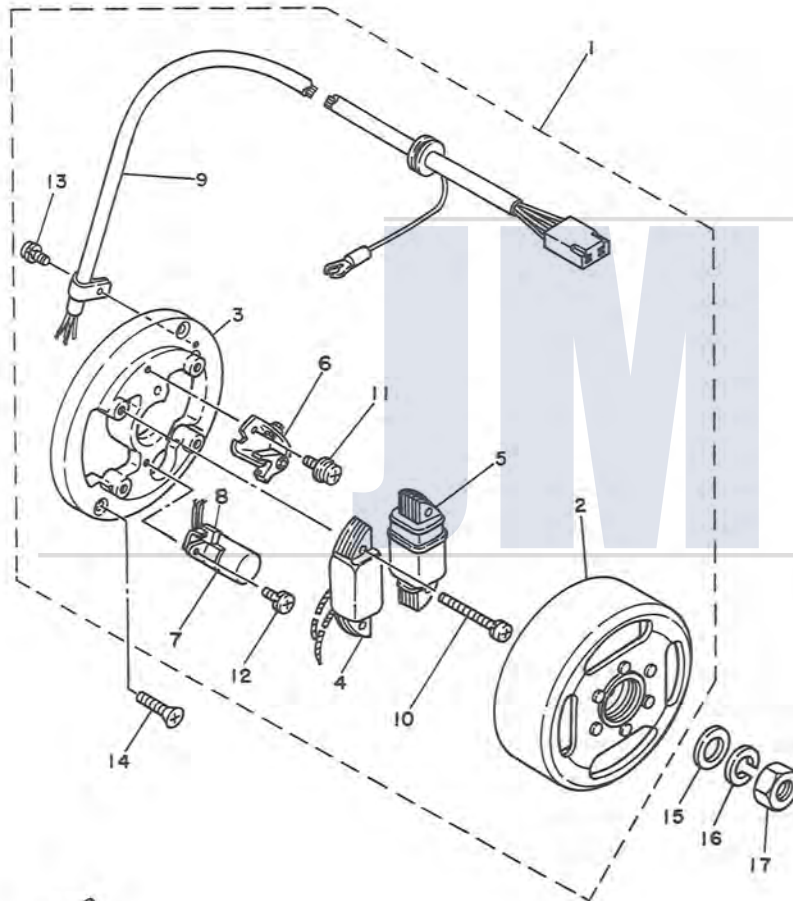
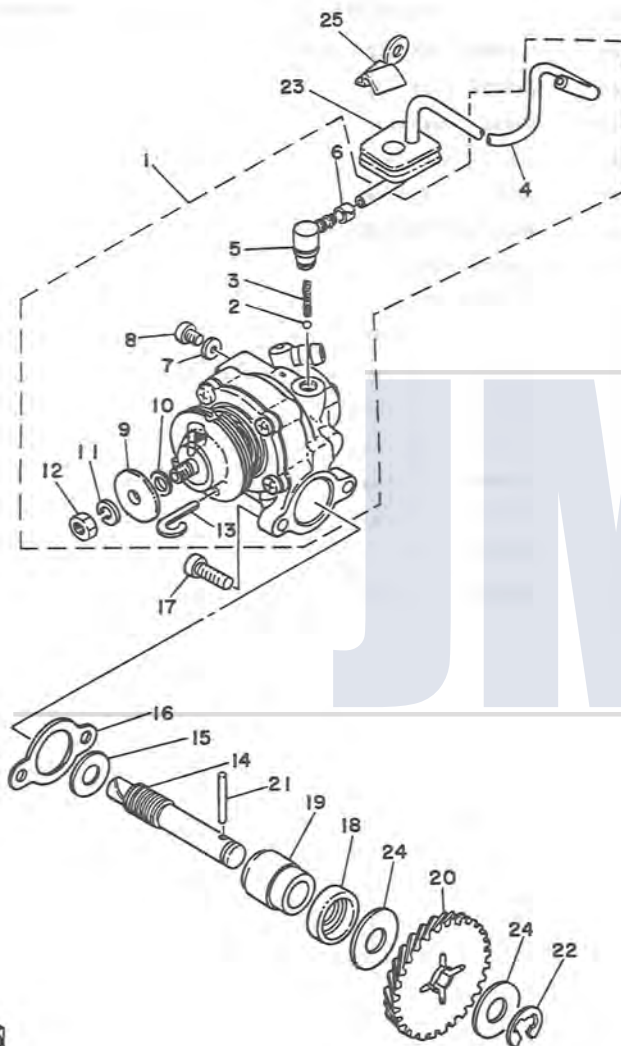


FIG. 4 OIL PUMP



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4U1-13101-01	OIL PUMP ASSY	1	
2	93505-32002	•BALL	1	
3	90501-02217	•SPRING, compression	1	
4	90445-05529	•HOSE	1	
5	353-13552-01	•NOZZLE	1	
6	90468-02033	•CLIP	1	
7	90430-04004	•GASKET	1	
8	98901-04008	•SCREW, blind	1	
9	137-13138-01	•PLATE, adjusting	1	
10	137-13137-00-03	•SHIM (0.3T)	1	UR
	137-13137-00-05	•SHIM (0.5T)	1	UR
	137-13137-00-10	•SHIM (1.0T)	1	UR
11	92901-05100	•WASHER, spring	1	
12	95301-05600	•NUT	1	
13	367-13146-01	•COVER, adjust Pulley	1	
14	2A3-13175-00	SHAFT, worm	1	
15	90201-08624	WASHER, Plate	1	
16	126-13116-00	GASKET, Pump case	1	
17	98501-05016	SCREW, Pan head	2	
18	93101-10001	OIL SEAL	1	
19	1E7-13176-00	METAL, worm shaft outer	1	
20	353-13178-00	GEAR, Pump drive (28T)	1	
21	93603-22028	PIN, dowel	1	
22	93430-08006	CIRCLIP	1	
23	248-13174-00	HOLDER, oil Pipe	1	
24	90201-10135	WASHER, Plate	2	
25	367-13174-00	HOLDER, oil Pipe	1	



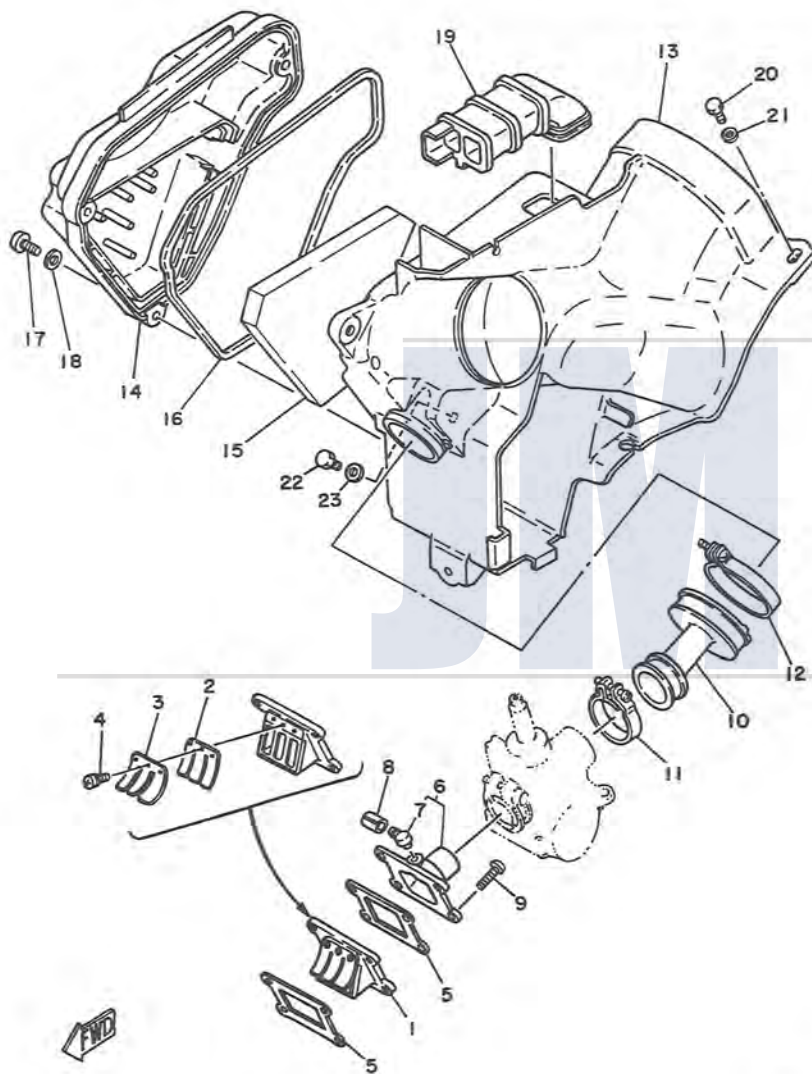


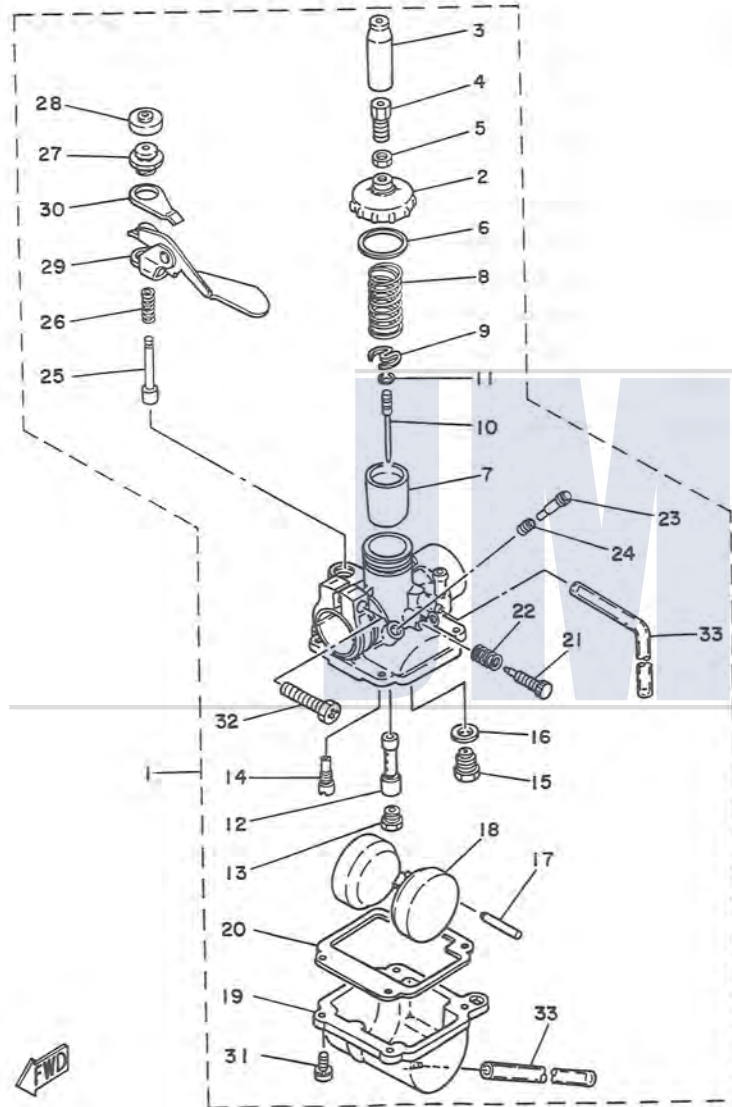
FIG. 5 INTAKE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2A3-13610-01	REED VALVE ASSY	1	
2	2A3-13613-00	*REED, valve	1	
3	2A3-13616-00	*STOPPER, reed valve	1	
4	97602-03108	*SCREW, Pan head with washer	3	
5	353-13621-00	GASKET, valve seat	2	
6	1G5-13505-00	JOINT, Pump	1	
7	278-13552-02	*NOZZLE	1	
8	90468-02033	CLIP	1	
9	92501-06020	SCREW, Pan head	4	
10	5L1-14453-00	JOINT, air cleaner 1	1	
11	90460-33087	CLAMP, hose	1	
12	90460-51059	CLAMP, hose	1	
13	3T2-14411-01	CASE, air cleaner 1	1	
14	5G1-14412-00	CAP, cleaner case 1	1	
15	3T2-14451-00	ELEMENT, air cleaner	1	
16	3T2-14452-00	SEAL	1	
17	92506-06018	SCREW, Pan head	3	
18	92906-06600	WASHER, Plate	3	
19	3T2-14437-00	DUCT	1	
20	97301-06016	BOLT	2	
21	90201-06067	WASHER, Plate	2	
22	97301-06012	BOLT	1	
23	92901-06200	WASHER, Plain	1	

REF. NO.

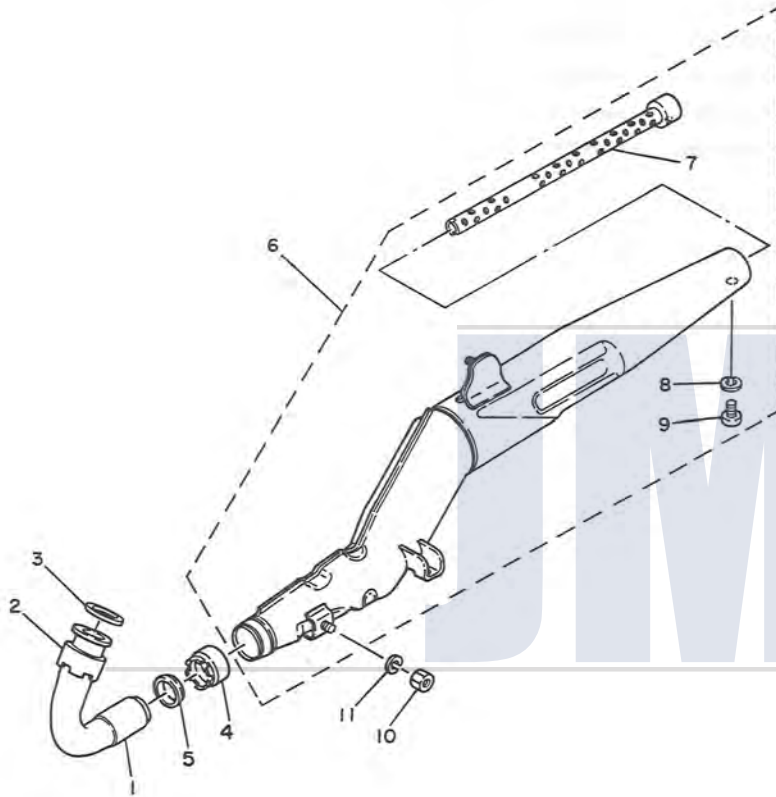


FIG. 6 CARBURETOR



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	367-14375-01	•LEVER, starter	1	
30	367-14377-00	•STOPPER	1	
31	367-14325-00	•SCREW, Pan head	4	
32	97311-06025	•BOLT	1	
33	4U1-14396-00	•PIPE	2	

FIG. 7 EXHAUST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5L1-14611-00	PIPE, exhaust 1	1	
2	1L4-14612-00	NUT, ring	1	
3	132-14613-00	GASKET, exhaust Pipe	1	
4	1V3-14713-00	NUT, muffler Joint	1	
5	1J5-14714-00	GASKET, muffler	1	
6	5L1-14710-10	MUFFLER ASSY 1	1	
7	5G1-14753-00	*SILENCER, exhaust	1	
8	92901-05100	*WASHER, sPring	1	
9	98501-05008	*SCREW, Pan head	1	
10	95301-08600	NUT	1	
11	92901-08100	WASHER, sPring	1	

FIG. 8 CRANKCASE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	353-15111-00	CRANKCASE 1	1	
2	92501-06050	SCREW, Pan head	8	
3	92501-06055	SCREW, Pan head	2	
4	92501-06025	SCREW, Pan head	1	
5	91830-22016	PIN, dowel	2	
6	90334-12009	PLUG, straight	2	
7	3T2-15484-01	CLAMP 2	1	
8	353-15121-02	CRANKCASE 2	1	
9	492-15387-00	STOPPER	1	
10	90381-08002	BUSH, solid	1	
11	90340-12005	PLUG, straight screw	1	
12	90430-12038	GASKET	1	

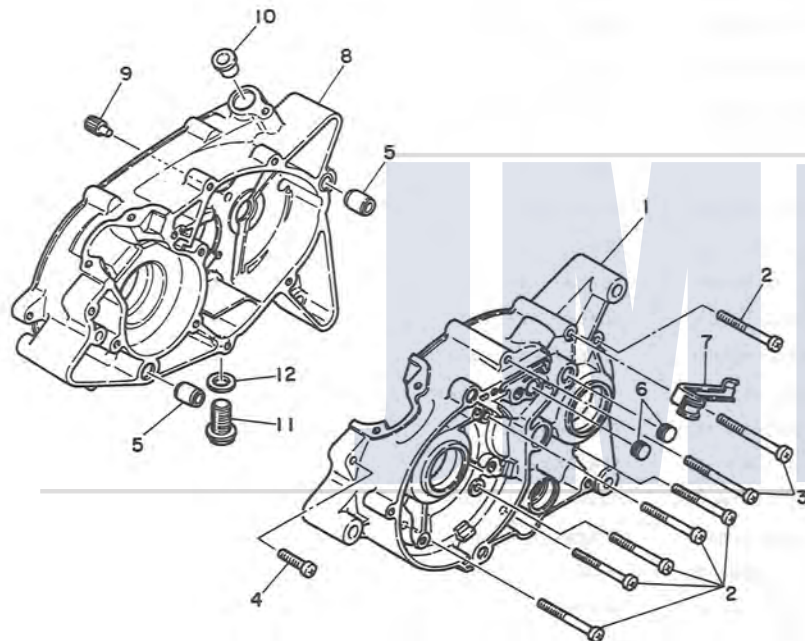
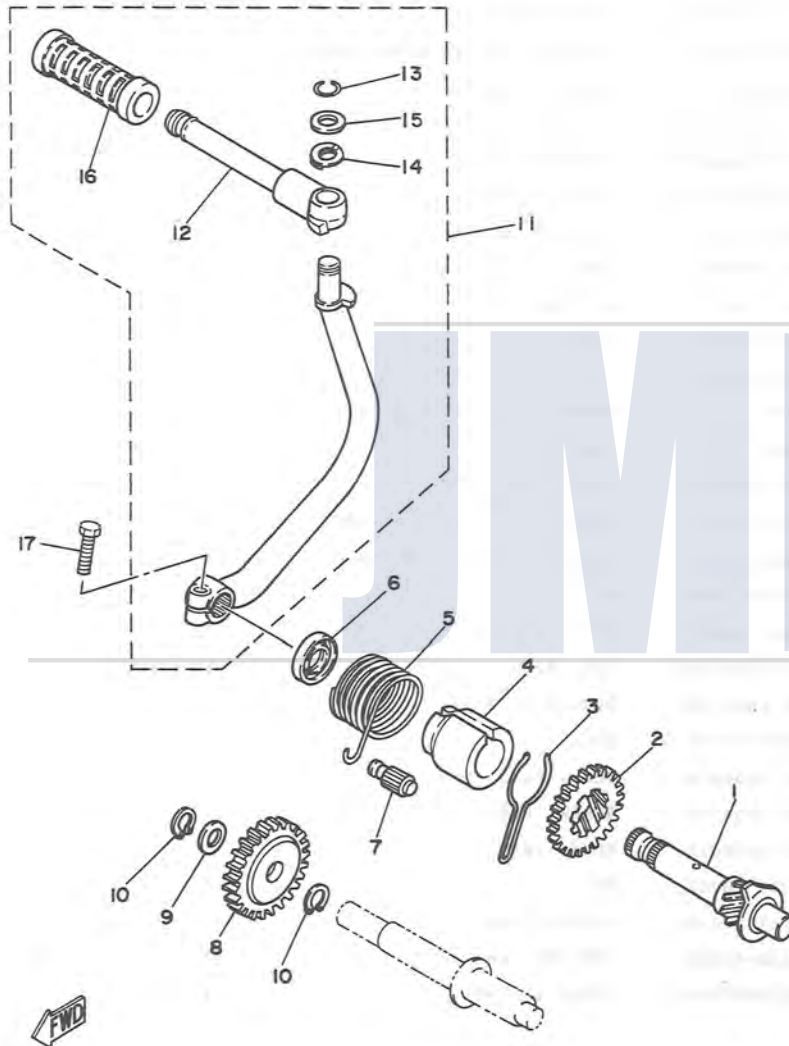
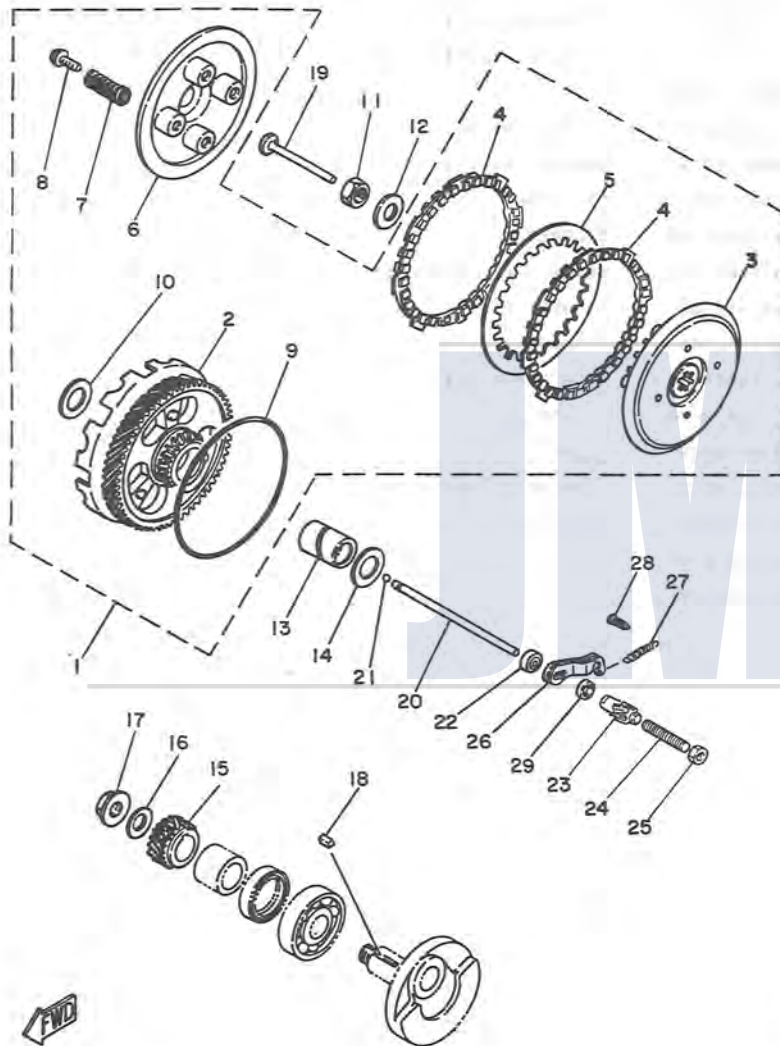


FIG. 10 KICK STARTER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4U1-15660-00	KICK AXLE ASSY	1	
2	353-15641-00	GEAR, kick (24T)	1	
3	90468-26038	CLIP	1	
4	4U1-15664-00	GUIDE, spring	1	
5	90508-29323	SPRING, torsion	1	
6	93109-15001	OIL SEAL	1	
7	248-15668-00	STOPPER	1	
8	353-15651-00	GEAR, kick idle (25T)	1	
9	90201-12166	WASHER, Plate	1	
10	93410-12003	CIRCLIP	2	
11	5L1-15620-00	KICK CRANK ASSY	1	
12	5L1-15612-00	•LEVER, kick	1	
13	93440-10028	•CIRCLIP	1	
14	90504-18031	•SPRING, compression	1	
15	90209-10210	•WASHER	1	
16	156-15618-01	•COVER, kick lever	1	
17	97316-06025	BOLT	1	

FIG. 11 CLUTCH



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5L3-16300-00	CLUTCH ASSY	1	
2	5L3-16150-00	•PRIMARY DRIVEN GEAR COMP.	1	
3	257-16371-01	•BOSS, clutch	1	
4	131-16321-00	•PLATE, friction	2	
5	131-16324-00	•PLATE, clutch 1	1	
6	257-16351-00	•PLATE, Pressure 1	1	
7	90501-20122	•SPRING, compression	4	
8	90119-05001	•BOLT, with washer	4	
9	93210-99103	•O-RING	1	
10	122-16164-00	•PLATE, thrust 2	1	
11	90170-12060	NUT	1	
12	90208-12015	WASHER, conical spring	1	
13	90560-17123	SPACER	1	
14	122-16164-00	PLATE, thrust 2	1	
15	353-16111-01	GEAR, Primary drive (19T)	1	
16	90208-12015	WASHER, conical spring	1	
17	90179-12244	NUT	1	
18	90282-05005	KEY, straight	1	
19	137-16356-00	ROD, Push 1	1	
20	353-16357-00	ROD, Push 2	1	
21	93503-16010	BALL	1	
22	257-15389-00	SEAL, Push rod	1	
23	241-16341-01	SCREW, Push	1	
24	90113-06013	BOLT, set	1	
25	95301-06700	NUT	1	
26	5L1-16342-00	LEVER, Push	1	
27	90506-07066	SPRING, tension	1	
28	132-16346-00	HOOK, spring	1	

FIG. 11 CLUTCH

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93104-11028	OIL SEAL	1	

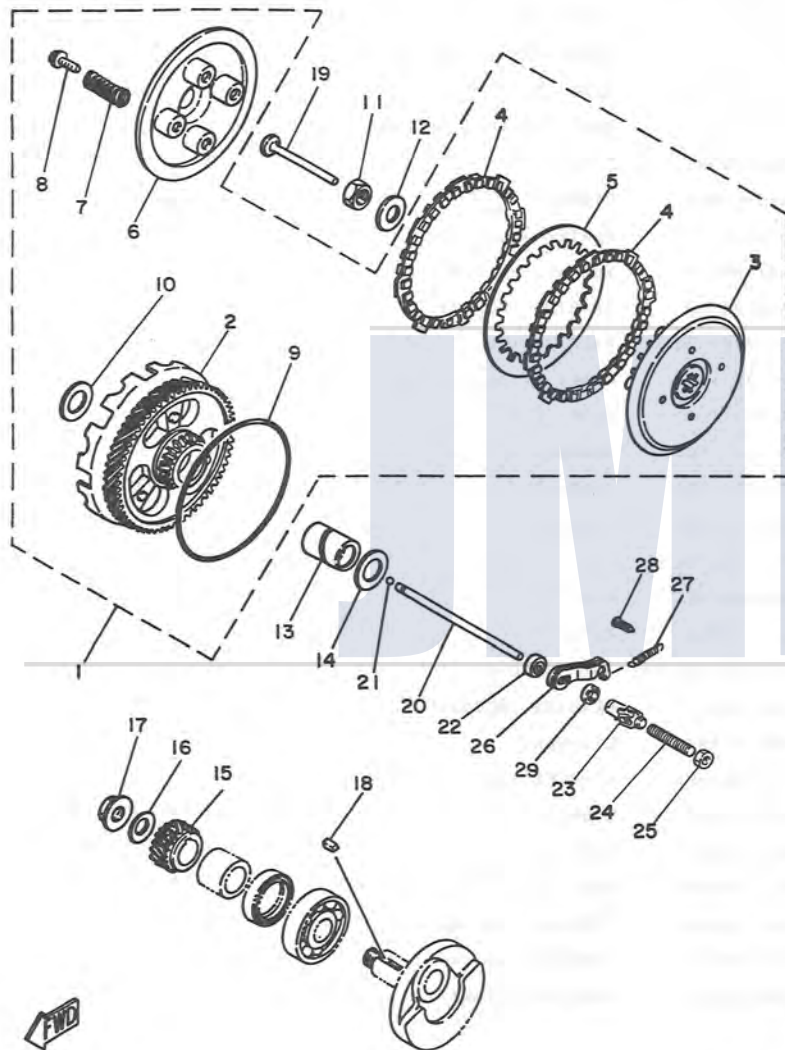
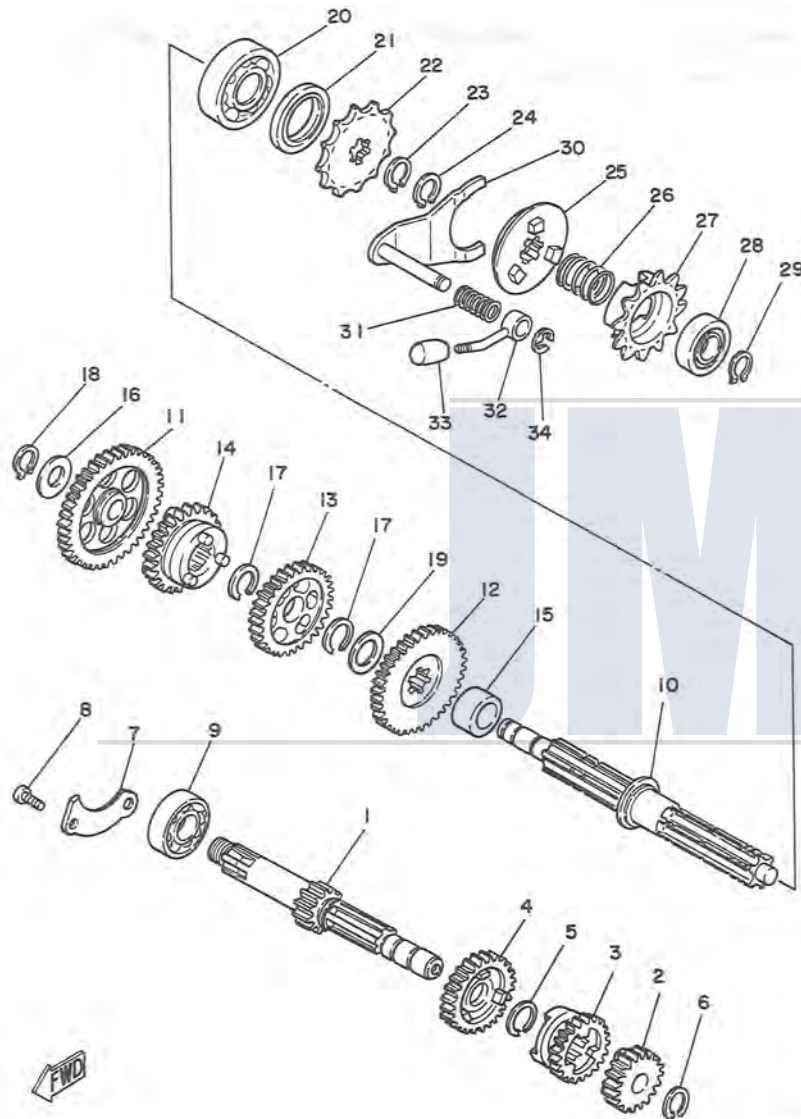


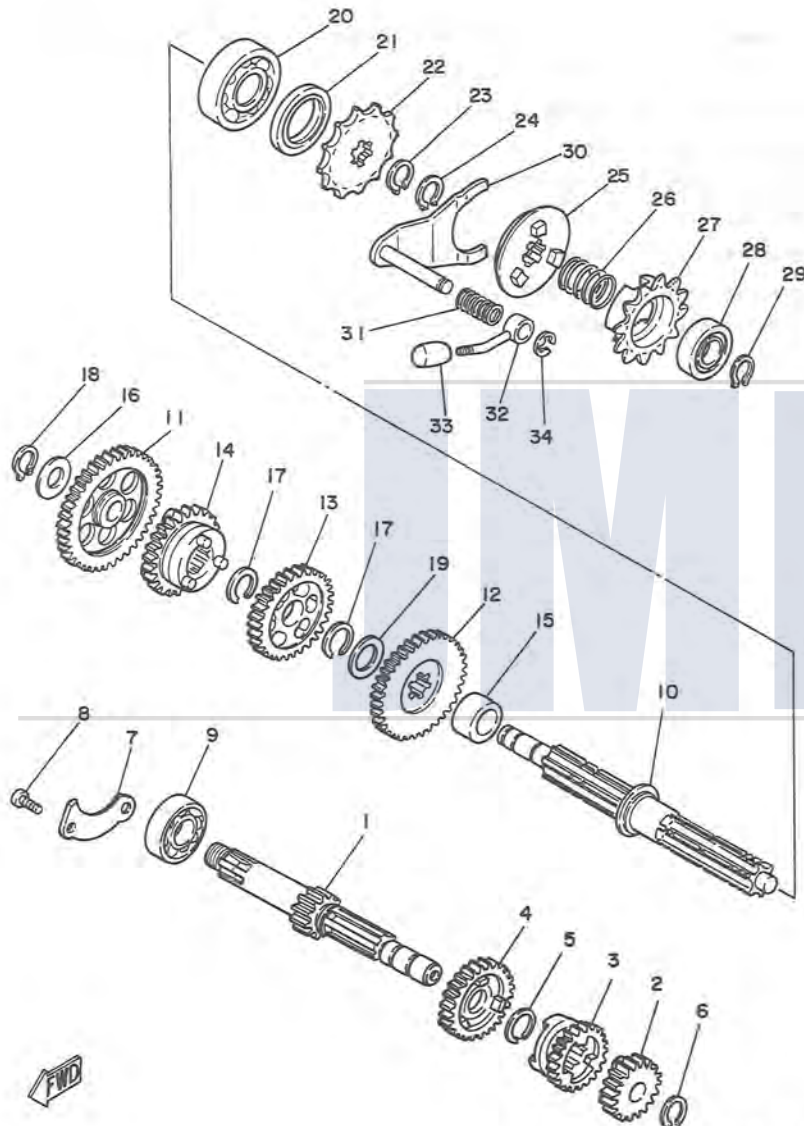
FIG. 12 TRANSMISSION

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	353-17411-10	AXLE, main (12T)	1	
2	353-17121-11	GEAR, 2nd Pinion (17T)	1	
3	353-17131-10	GEAR, 3rd Pinion (21T)	1	
4	353-17141-12	GEAR, 4th Pinion (24T)	1	
5	93440-16030	CIRCLIP	1	
6	93410-13004	CIRCLIP	1	
7	353-17471-00	PLATE, cover	1	
8	92501-06012	SCREW, Pan head	2	
9	93306-20303	BEARING (B6203Z)	1	
10	5L1-17421-00	AXLE, drive	1	
11	353-17211-01	GEAR, 1st wheel (39T)	1	
12	367-17221-00	GEAR, 2nd wheel (34T)	1	
13	353-17231-00	GEAR, 3rd wheel (30T)	1	
14	353-17241-00	GEAR, 4th wheel (27T)	1	
15	90387-16126	COLLAR	1	
16	257-17219-00	SHIM (0.6T)	1	
17	93440-16030	CIRCLIP	2	
18	93410-13004	CIRCLIP	1	
19	214-17428-00-09	SHIM 2 (0.9T)	1	
20	93306-30301	BEARING (B6303)	1	
21	93102-17187	OIL SEAL	1	
22	257-17461-21	SPROCKET, drive (12T)	1	
23	93410-16007	CIRCLIP	1	
24	93410-16007	CIRCLIP	1	
25	283-17492-00	DOG, transmission shift	1	
26	90501-12090	SPRING, compression	1	
27	283-17491-20	SPROCKET, drive	1	
28	93306-00203	BEARING (B6002)	1	



FWD

FIG. 12 TRANSMISSION



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	93410-15005	CIRCLIP	1	
30	283-17494-00	FORK, transmission shift	1	
31	90501-10078	SPRING, compression	1	
32	283-17495-00	LEVER, transmission shift	1	
33	283-17496-00	KNOB, transmission shift	1	
34	93430-08006	CIRCLIP	1	

FIG. 13 TACHOMETER GEAR

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	237-17861-00	AXLE, drive gear	1	
2	353-17831-01	GEAR, drive (21/7T)	1	
3	248-17837-00	SHIM	1	
4	353-17810-00	HOUSING ASSY, tachometer	1	
5	93210-13016	O-RING	1	
6	214-17841-01	GEAR, driven (9T)	1	
7	214-17812-00	STOPPER	1	
8	97301-06010	BOLT	1	

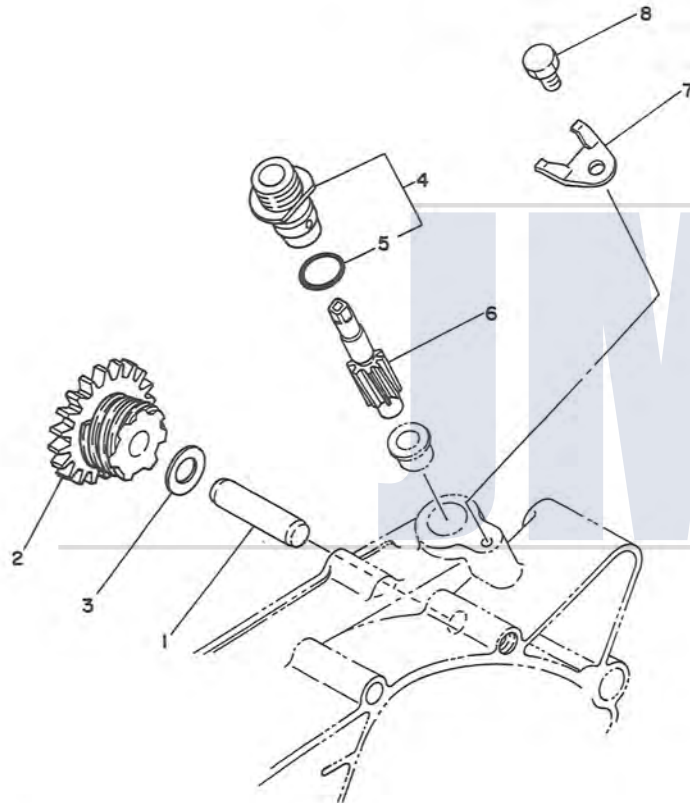


FIG. 14 SHIFT CAM-FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4U1-18540-00	SHIFT CAM ASSY	1	
2	93604-10011	*PIN, dowel	4	
3	214-18561-00	*PLATE, side 1	1	
4	98701-05012	*SCREW, flat head	1	
5	93604-08071	*PIN, dowel	1	
6	374-18141-00	*PLATE, stopPer	1	
7	93440-12026	*CIRCLIP	1	
8	353-18562-00	PLATE, stopPer 2	1	
9	92701-06012	SCREW, flat head	2	
10	353-18511-01	FORK, shift 1	1	
11	353-18512-01	FORK, shift 2	1	
12	91401-25020	PIN, cotter	1	
13	93606-14081	PIN, dowel	2	
14	214-18531-00	BAR, shift fork Guide 1	1	
15	93430-10016	CIRCLIP	2	
16	90109-14485	BOLT	1	
17	90501-09292	SPRING, compression	1	
18	353-18547-00	STOPPER, cam	1	
19	137-15353-00	GASKET, drain	1	

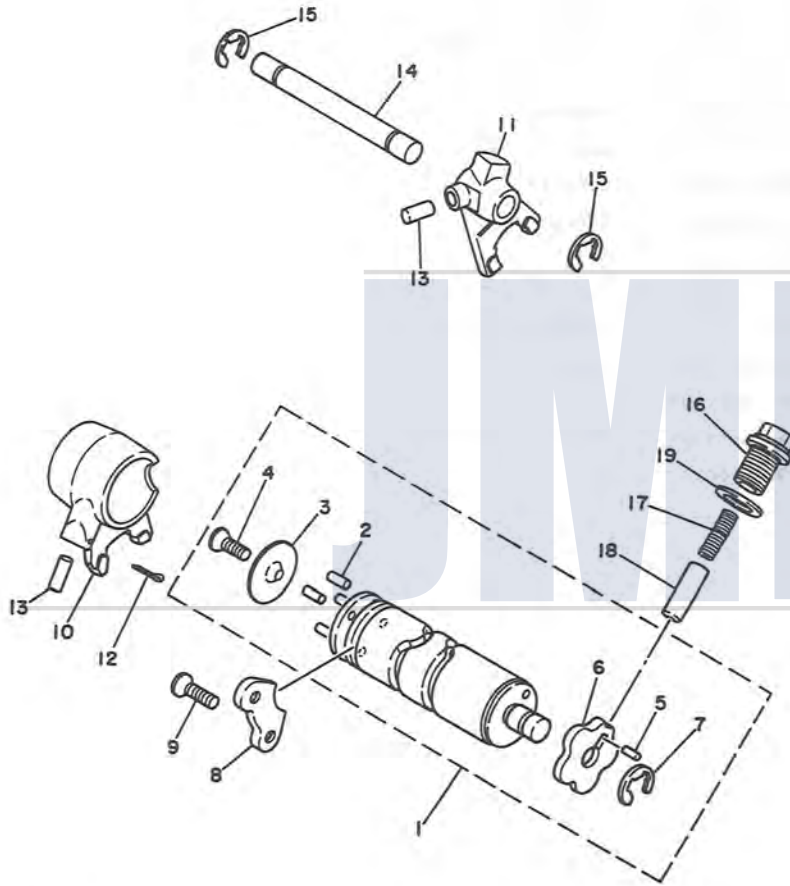


FIG. 15 SHIFT SHAFT•PEDAL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	4U1-18101-00	SHIFT SHAFT ASSY	1	
2	93430-10016	CIRCLIP	1	
3	353-18120-00	SHIFT LEVER ASSY	1	
4	214-18178-00	ROLLER, shift lever	1	
5	90508-32054	SPRING, torsion	1	
6	367-18197-00	SHAFT	1	
7	93430-10016	CIRCLIP	1	
8	90149-08094	SCREW	1	
9	95301-08600	NUT	1	
10	93101-12004	OIL SEAL	1	
11	90201-12575	WASHER, Plate	1	
12	93430-10016	CIRCLIP	1	
13	2J5-18111-00	PEDAL, shift	1	
14	132-18113-01	COVER, shift Pedal	1	
15	97326-06020	BOLT	1	

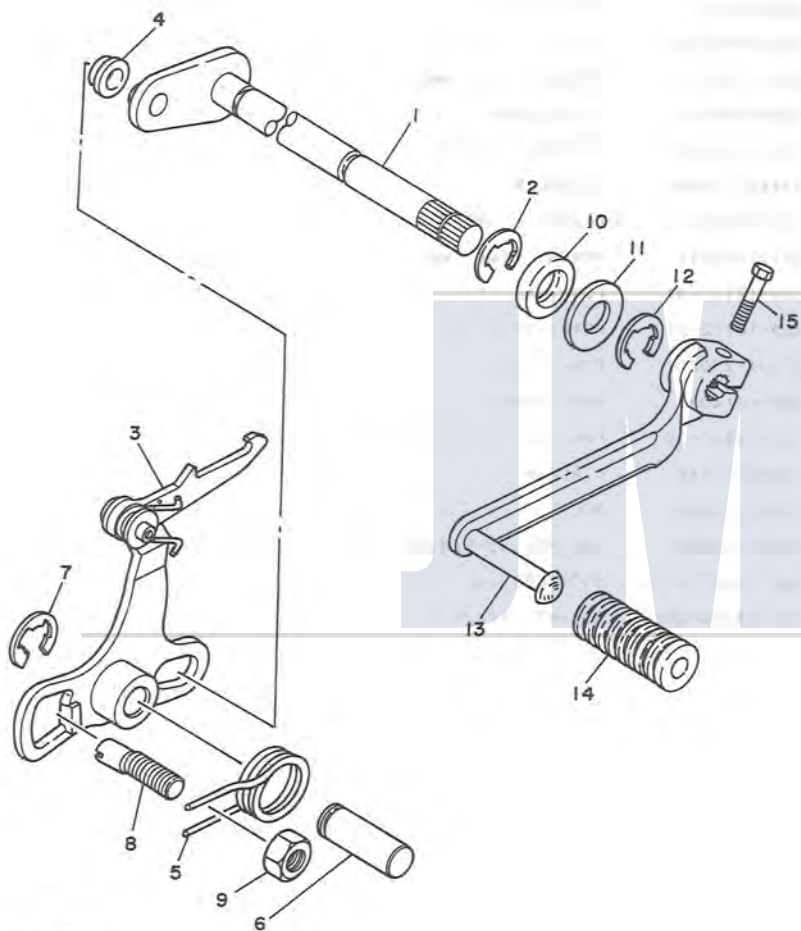


FIG. 16 FRAME. TOOL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5L1-21110-00-33	FRAME COMP	1	yamaha black
2	95821-08090	BOLT, flange	2	
3	95821-08120	BOLT, flange	1	
4	95301-08600	NUT	2	
5	92901-08100	WASHER, spring	2	
6	3Y1-21279-00	PLUG, blind	2	
7	90339-11001	PLUG	2	
8	353-28100-11	TOOL KIT	1	
9	288-21376-00	BAND, tool	1	
10	353-15361-00	GAUGE, level	1	

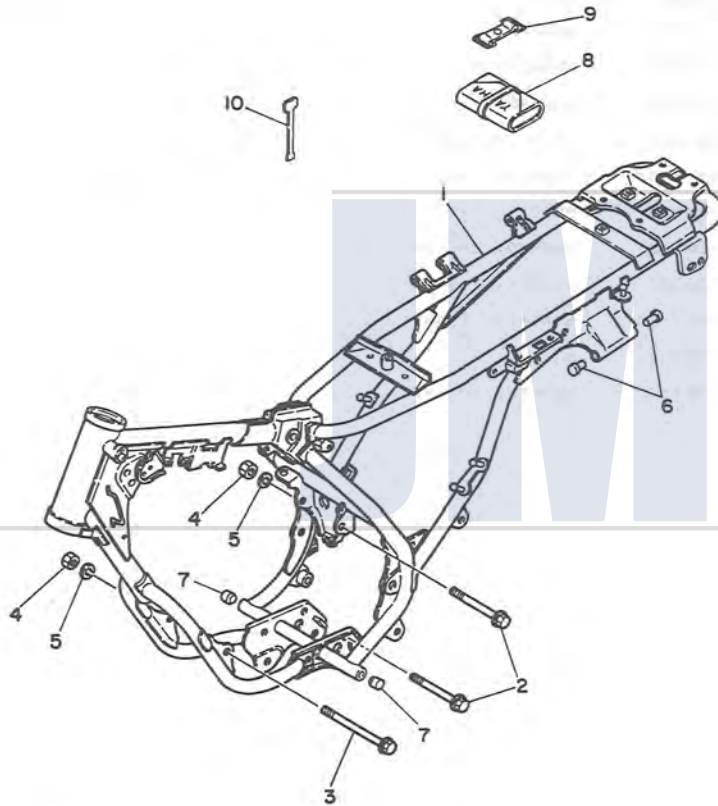


FIG. 17 FRONT FENDER•REAR FENDER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5L1-21511-00	FENDER, front	1	UR clean white
	5L1-21511-10	FENDER, front	1	UR yamaha black
	5L1-21511-20-63	FENDER, front	1	UR brilliant red
2	97301-06020	BOLT	4	
3	92901-06100	WASHER, sPrinG	4	
4	90201-06067	WASHER, Plate	3	
5	90387-06372	COLLAR	4	
6	5G0-21513-00	STAY, fender 1	1	
7	5L1-21611-00	FENDER, rear	1	black
8	97301-06020	BOLT	2	
9	92901-06100	WASHER, sPrinG	2	
10	90201-06067	WASHER, Plate	2	
11	5L1-21617-00	BRACKET, fender	1	
12	97301-06016	BOLT	3	
13	92901-06100	WASHER, sPrinG	3	

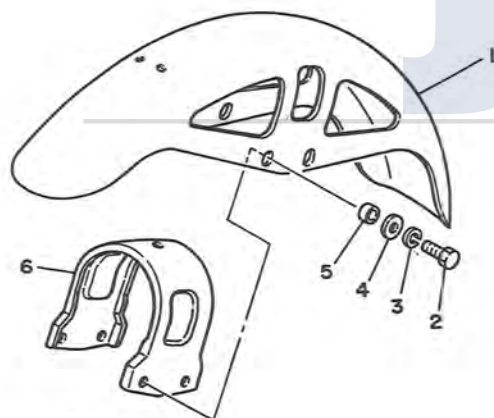
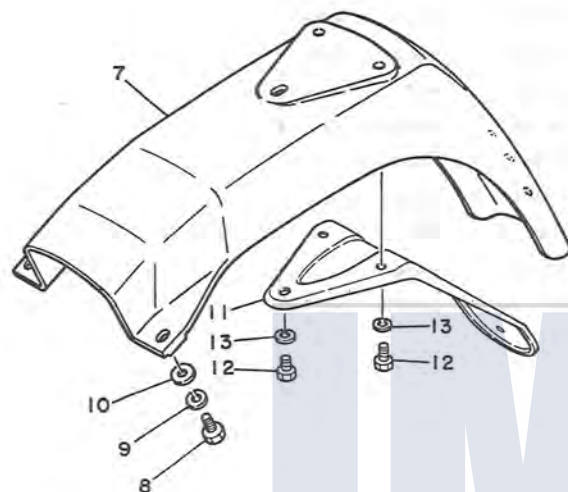
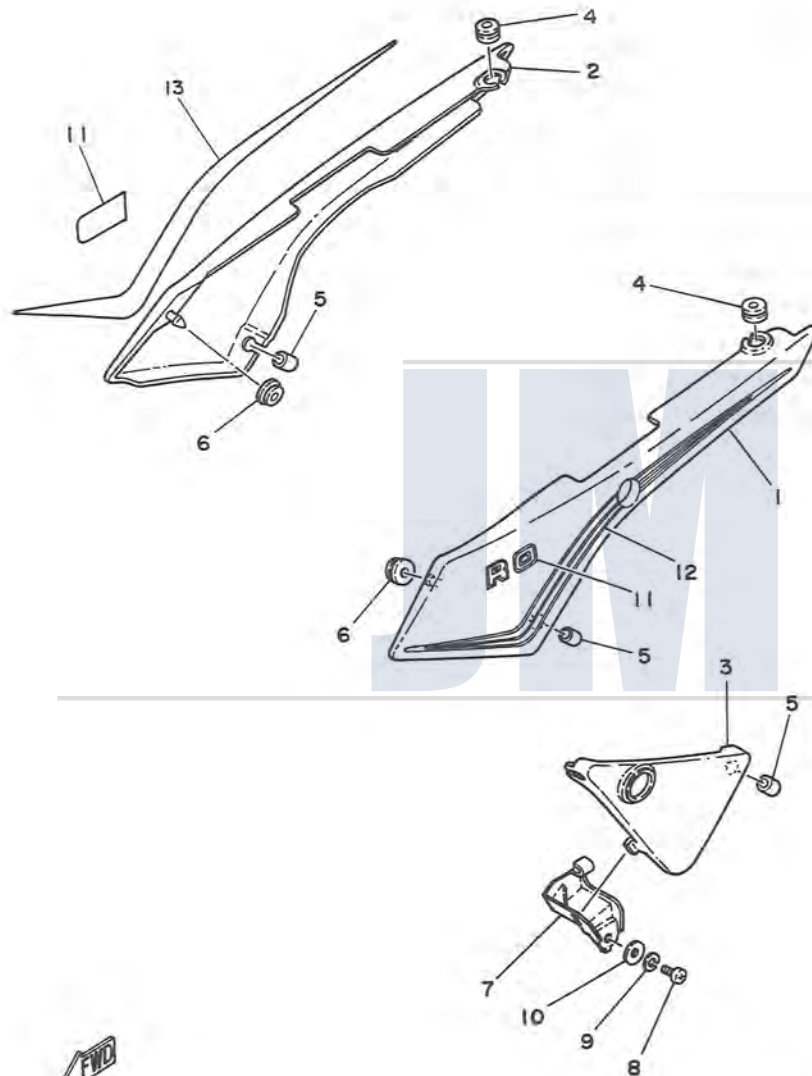
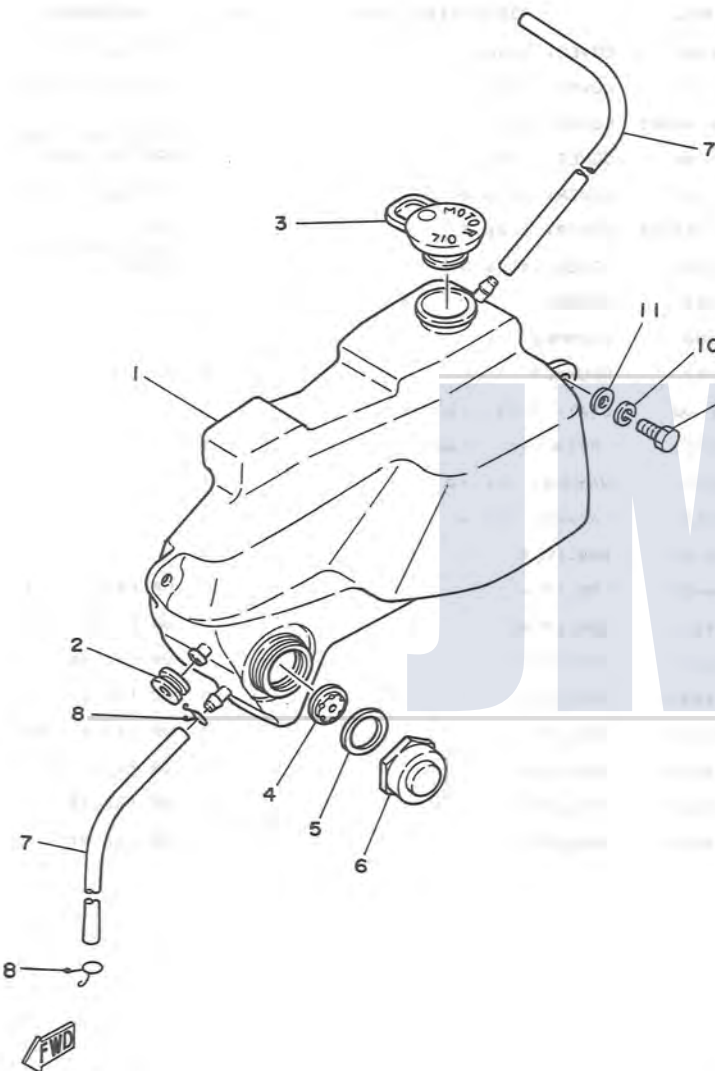


FIG. 18 SIDE COVER



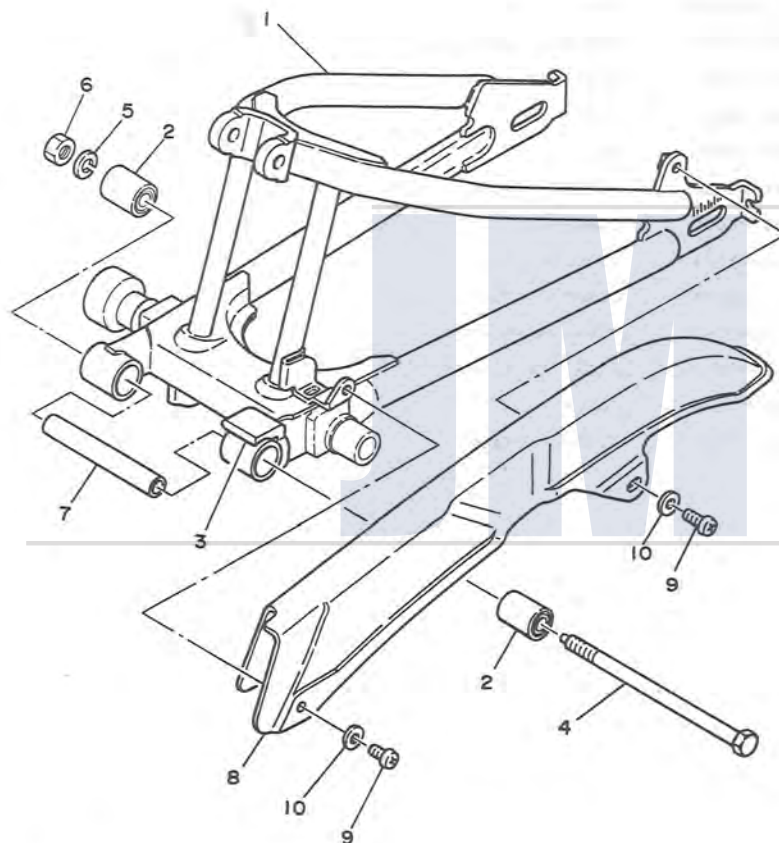
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-21711-00	COVER, side 1	1	UR clean white
	5G0-21711-10	COVER, side 1	1	UR yamaha black
	5G0-21711-20-63	COVER, side 1	1	UR brilliant red
2	5G0-21721-00	COVER, side 2	1	UR clean white
	5G0-21721-10	COVER, side 2	1	UR yamaha black
	5G0-21721-20-63	COVER, side 2	1	UR brilliant red
3	5G0-21731-00	COVER, side 3	1	black
4	90480-12053	GROMMET	2	
5	90480-12299	GROMMET	3	
6	90480-13197	GROMMET	2	
7	5G0-2172E-00	STAY, side cover 1	1	
8	92506-06012	SCREW, Pan head	1	
9	92906-06100	WASHER, spring	1	
10	90201-06552	WASHER, plate	1	
11	5G0-21786-00	EMBLEM 6	2	
12	5G0-21784-00	EMBLEM 4	1	UR for w (red)
	5G0-21784-10	EMBLEM 4	1	UR for w (blue)
	5G0-21784-20	EMBLEM 4	1	UR for yb
	5G0-21784-30	EMBLEM 4	1	UR for br
13	5G0-21785-00	EMBLEM 5	1	UR for w (red)
	5G0-21785-10	EMBLEM 5	1	UR for w (blue)
	5G0-21785-20	EMBLEM 5	1	UR for yb
	5G0-21785-30	EMBLEM 5	1	UR for br

FIG. 19 OIL TANK



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-21751-00	TANK, oil	1	
2	90480-12067	GROMMET	1	
3	1T9-21771-00	BODY, cap	1	
4	353-21761-00	GAUGE, level	1	
5	353-21763-00	GASKET, level gauge	1	
6	353-21764-00	LENS, level gauge	1	
7	90445-09251	HOSE	2	
8	90467-08003	CLIP	2	
9	97301-06016	BOLT	2	
10	92901-06100	WASHER, spring	2	
11	90201-06067	WASHER, plate	2	

FIG. 20 REAR ARM



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5L1-22110-00-33	REAR ARM COMP.	1	yamaha black
2	102-22123-00	BUSH 1	2	
3	5G0-22151-00	SEAL, Guard	1	
4	3T2-22141-00	SHAFT, Pivot	1	
5	92901-10100	WASHER, sPring	1	
6	90185-10035	NUT, self-locking	1	
7	90387-100F8	COLLAR	1	
8	5G0-22311-00	CASE, chain	1	black
9	92506-06010	SCREW, Pan head	2	
10	90201-06053	WASHER, Plate	2	



FIG. 21 CRANK PEDAL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5L1-27810-00	CRANK, Pedal	1	
2	5L1-27821-00	PEDAL, crank (R.H)	1	
3	283-27812-00	AXLE, Pedal	1	
4	283-27824-00	PIPE, shaft	1	
5	90501-20132	SPRING, compression	1	
6	90251-07001	PIN, tapered	1	
7	90249-06005	PIN	1	
8	95301-06600	NUT	1	
9	92901-06600	WASHER, Plate	1	
10	93440-25019	CIRCLIP	2	
11	93430-15023	CIRCLIP	1	
12	283-27826-00	COVER, Pedal	1	
13	1F1-27850-00	PEDAL ASSY (L.H)	1	
14	1F1-27860-00	PEDAL ASSY (R.H)	1	
15	94504-10044	CHAIN	1	
16	94604-10001	JOINT, chain	1	

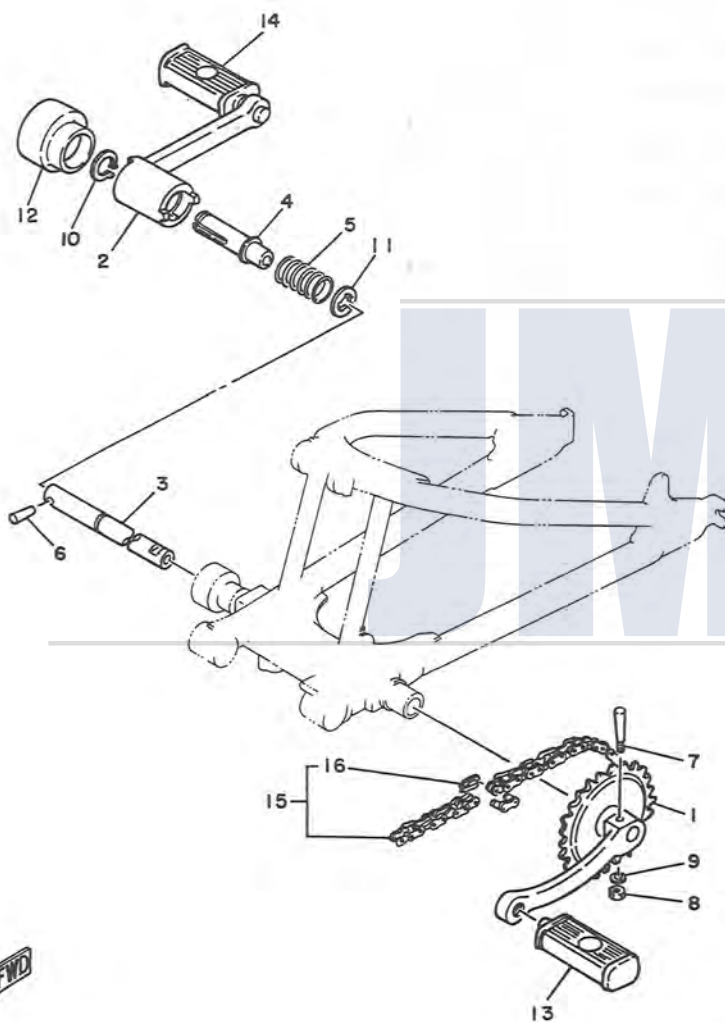
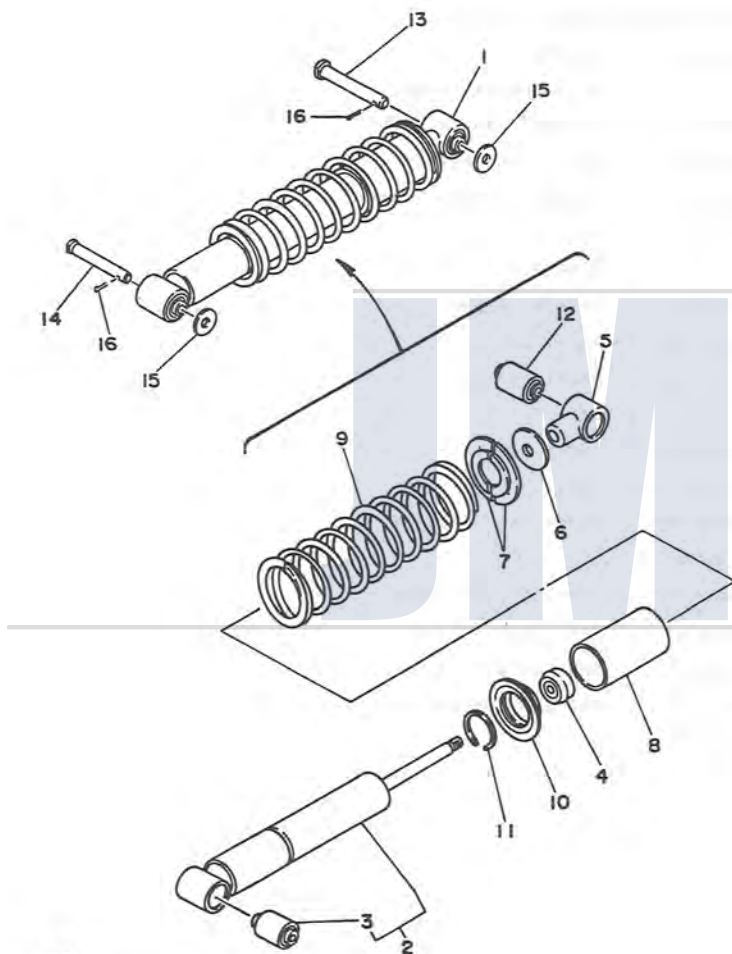


FIG. 22 REAR SUSPENSION

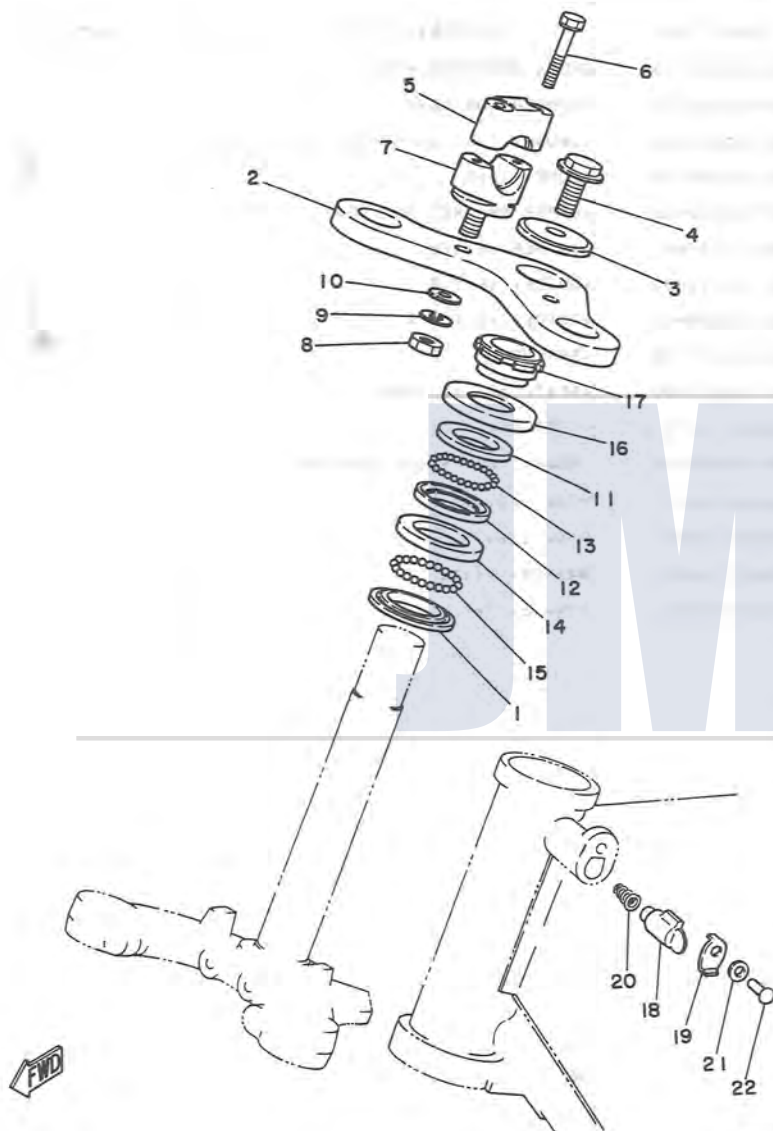
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-22210-00	SHOCK ABSORBER ASSY, rear	1	
2	5G0-22401-00	•DUMPER SUB ASSY	1	
3	3M7-22216-00	•BUSH, rear shock absorber	1	
4	3R0-22493-00	•BUMP, stop	1	
5	3M7-22409-00	•UPPER BRACKET SUB ASSY	1	
6	90201-10746	•WASHER, Plate	1	
7	3M7-22214-00	•GUIDE, sPring 1	2	
8	3R0-22224-01	•GUIDE, sPring 2	1	
9	5G0-22212-00	•SPRING	1	
10	3M7-22223-00	•SEAT, sPring lower	1	
11	93440-32074	•CIRCLIP	1	
12	3M7-22216-00	•BUSH, rear shock absorber	1	
13	90240-10072	PIN, clevis	1	
14	90240-10069	PIN, clevis	1	
15	92901-10600	WASHER, Plate	2	
16	91401-25020	PIN, cotter	2	



FWD

FIG. 23 STEERING

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	156-23411-00	RACE, ball 1	1	
2	185-23435-00-98	CROWN, handle	1	
3	90209-10211	WASHER	1	
4	90105-10201	BOLT, washer based	1	
5	462-23441-00	HOLDER, handle upper	2	
6	90119-06046	BOLT, with washer	4	
7	122-23442-02	HOLDER, handle lower	2	
8	95301-10600	NUT	2	
9	92901-10100	WASHER, spring	2	
10	92901-10600	WASHER, plate	2	
11	122-23411-00	RACE, ball 1	1	
12	122-23412-00	RACE, ball 2	1	
13	93503-16010	BALL	22	
14	156-23412-00	RACE, ball 2	1	
15	93501-04011	BALL	19	
16	122-23416-00	COVER, ball race 2	1	
17	90179-25051	NUT	1	
18	5L1-23408-00	STEERING LOCK ASSY	1	
19	584-23484-01	CAP, handle lock	1	
20	90502-09024	SPRING, conical	1	
21	90208-04029	WASHER, conical spring	1	
22	90269-04003	RIVET	1	



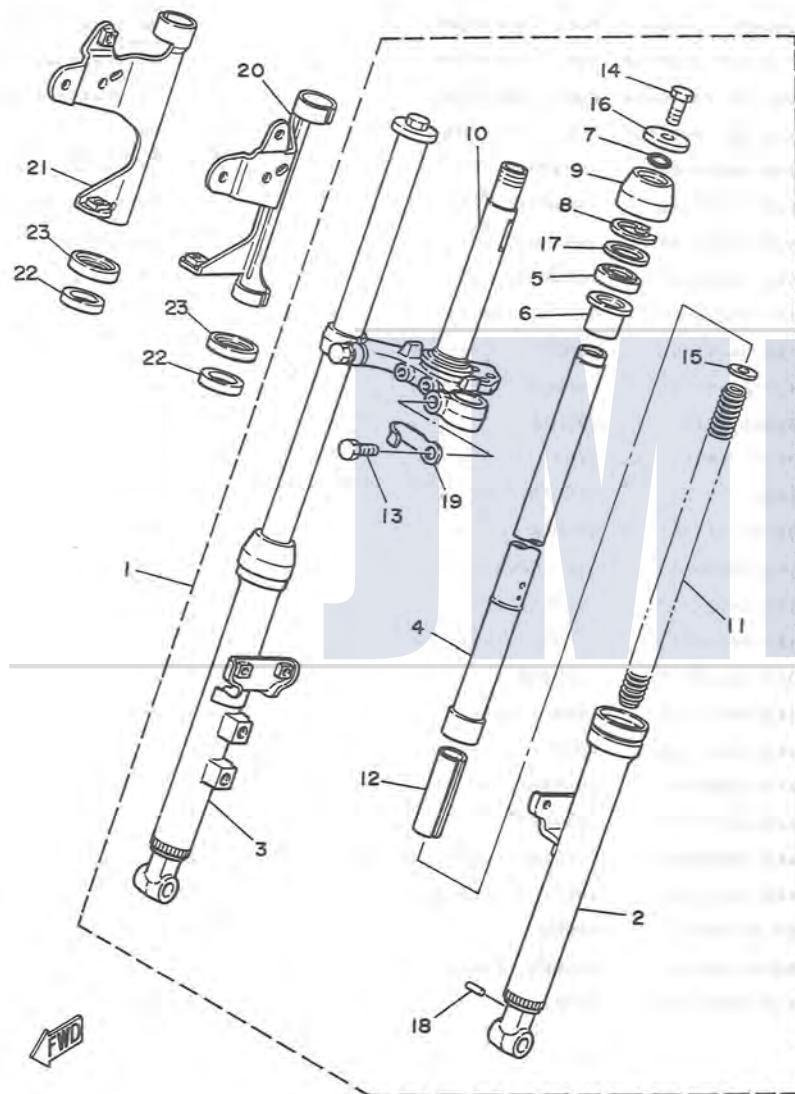


FIG. 24 FRONT FORK

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-23101-00	FRONT FORK ASSY	1	
2	5G0-23126-00-98	*TUBE, outer 1	1	low gloss black
3	5G0-23136-00-98	*TUBE, outer 2	1	low gloss black
4	5G0-23124-00	*TUBE, inner 1	2	
5	2M6-23145-00	*OIL SEAL	2	
6	2M6-23125-00	*METAL, slide 1	2	
7	307-23114-00	*GASKET	2	
8	2M6-23156-00	*CLIP, oil seal	2	
9	2M6-23144-00	*SEAL, dust	2	
10	5G0-23340-00-33	*UNDER BRACKET COMP.	1	yamaha black
11	5G0-23141-00	*SPRING, front fork	2	
12	2T5-23166-00	*SPACER, oil lock	2	
13	5G0-23346-00	*BOLT 1	2	
14	5G0-23111-00	*BOLT, cap	2	
15	290-23149-00	*WASHER, spring upper	2	
16	5G0-23112-00	*WASHER, cap	2	
17	2M6-23146-00	*WASHER, oil seal	2	
18	91609-40018	*PIN, spring	1	
19	5G0-23318-00	*HOLDER, cable 1	1	
20	5G0-23327-00-33	STAY, flasher	1	yamaha black
21	5G0-23328-00-33	STAY, flasher	1	yamaha black
22	3M7-23137-00	GASKET, upper cover 1	2	
23	3M7-23385-00	WASHER, special 1	2	

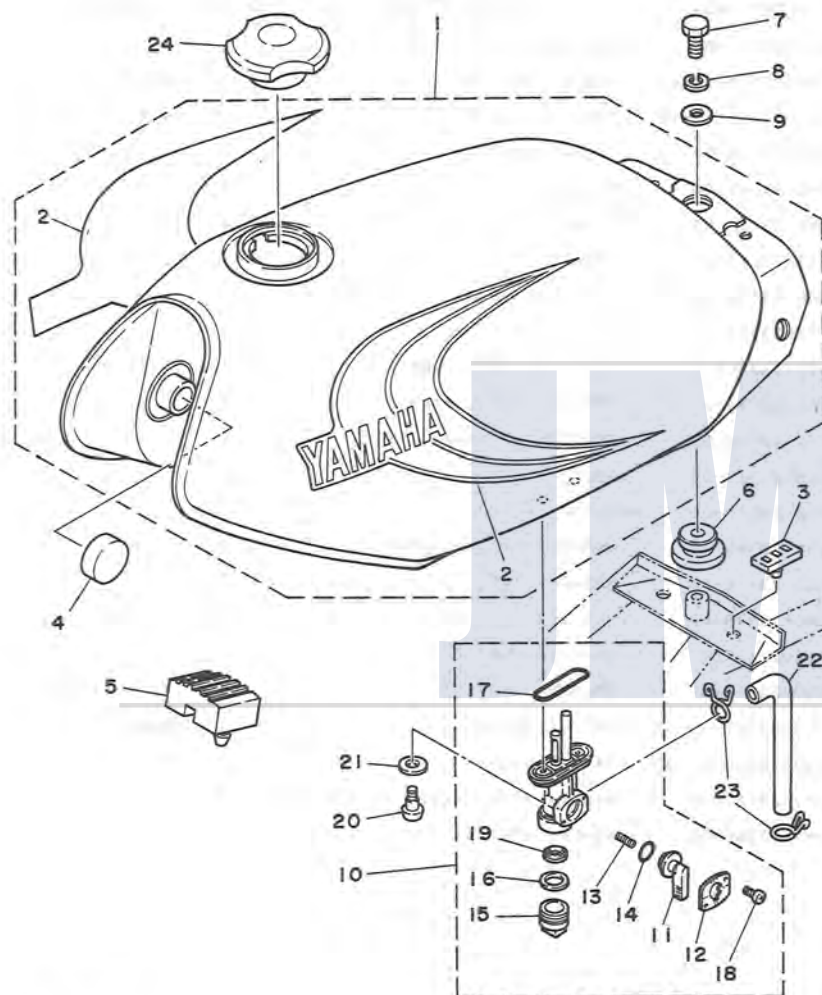


FIG. 25 FUEL TANK

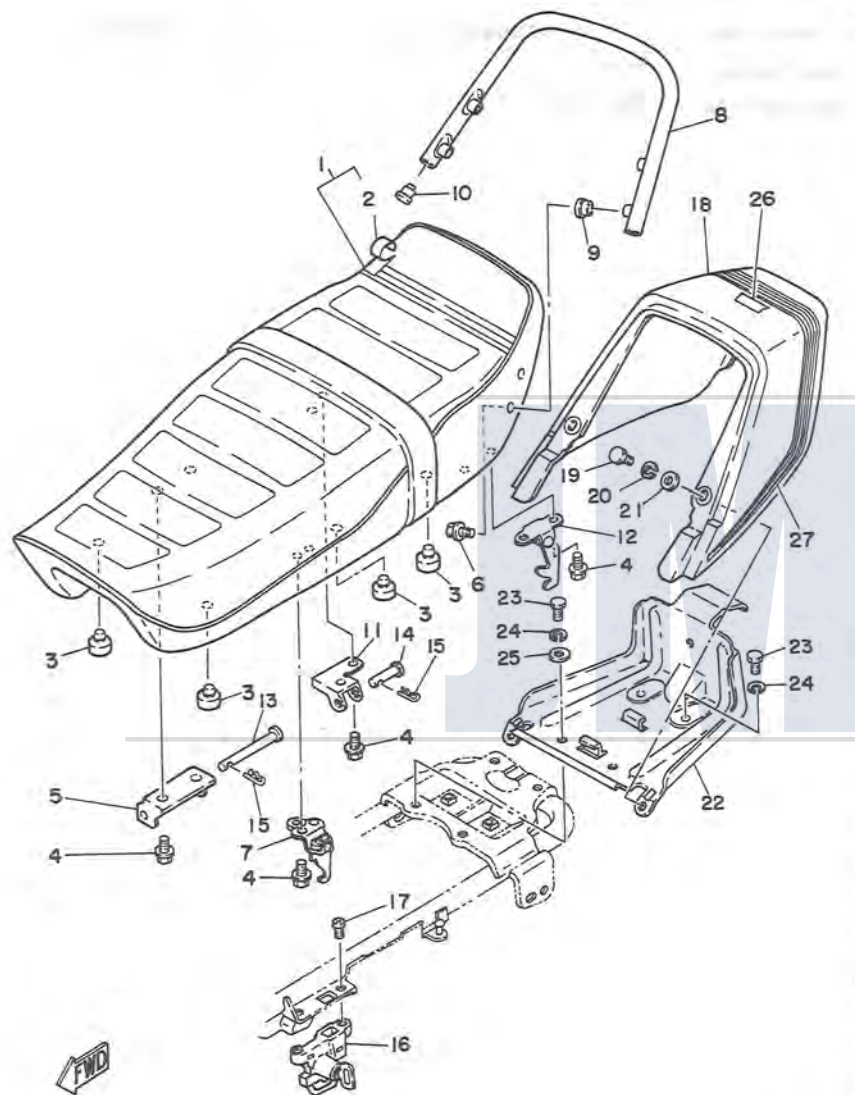
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-24110-00-01	FUEL TANK COMP.	1	UR clean white (red)
	5G0-24110-00-02	FUEL TANK COMP.	1	UR clean white (blue)
	5G0-24110-00-03	FUEL TANK COMP.	1	UR yamaha black
	5G0-24110-00-04	FUEL TANK COMP.	1	UR brilliant red
2	5G0-24240-00	*GRAPHIC SET	1	UR for w (red)
	5G0-24240-10	*GRAPHIC SET	1	UR for w (blue)
	5G0-24240-20	*GRAPHIC SET	1	UR for yb
	5G0-24240-30	*GRAPHIC SET	1	UR for br
3	4H7-24723-00	DAMPER, seat	2	
4	122-24181-00	DAMPER, locating 1	2	
5	4G3-24181-00	DAMPER, locating 1	1	
6	90480-22231	GROMMET	1	
7	97301-06016	BOLT	1	
8	92901-06100	WASHER, spring	1	
9	90209-06096	WASHER	1	
10	5G0-24500-00	FUEL COCK ASSY 1	1	
11	4X8-24524-00	*LEVER, cock	1	
12	4X8-24525-00	*PLATE, lever fitting	1	
13	357-24529-10	*SPRING	1	
14	4X8-24533-00	*SEAL, cock	1	
15	4X8-24521-00	*CUP, filter	1	
16	4X8-24565-00	*GASKET	1	
17	4X8-24512-00	*GASKET	1	
18	4X8-24535-00	*SCREW, lever fitting	2	
19	4X8-24515-00	*NET, filter 2	1	
20	90149-06011	SCREW	2	
21	90202-06010	WASHER, plate	2	
22	5G0-24311-00	PIPE, fuel 1	1	



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	90467-08003	CLIP	2	
24	5G0-24610-00	CAP ASSY	1	



FIG. 26 SEAT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-W2472-00	DOUBLE SEAT ASSY	1	
2	5G0-24731-00	COVER, double seat	1	
3	278-27114-00	STOPPER, main stand	4	
4	90101-06304	BOLT	8	
5	3T2-24726-00	HINGE, seat	1	
6	90101-08305	BOLT	4	
7	3M7-24728-00	BRACKET, seat	1	
8	5G0-24773-00	HANDLE, seat	1	
9	1T4-24796-00	COVER	4	
10	1J3-24742-00	GROMMET	2	
11	5G0-24779-00	HINGE, seat 2	1	
12	4K0-W2474-00	BRACKET	1	
13	91701-05080	PIN, clevis	1	
14	91701-05032	PIN, clevis	1	
15	90468-10050	CLIP	2	
16	3M7-24705-00	SEAT LOCK ASSY	1	
17	92501-06012	SCREW, Pan head	2	
18	5G0-24756-10	COVER, tail	1	UR yamaha black
	5G0-24756-20-36	COVER, tail	1	UR clean white
	5G0-24756-20-63	COVER, tail	1	UR brilliant red
19	97301-06014	BOLT	2	
20	92901-06100	WASHER, spring	2	
21	90201-06067	WASHER, plate	2	
22	5L1-24792-00	PLATE	1	
23	97301-06012	BOLT	4	
24	92901-06100	WASHER, spring	4	
25	90201-06067	WASHER, plate	2	
26	3L8-2118E-01	EMBLEM 1	1	
27	5G0-24757-00	GRAPHIC, tail cover	1	UR for w (red)

FIG. 26 SEAT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	5G0-24757-10	GRAPHIC, tail cover	1	UR for w (blue)
	5G0-24757-20	GRAPHIC, tail cover	1	UR for yb
	5G0-24757-30	GRAPHIC, tail cover	1	UR for br

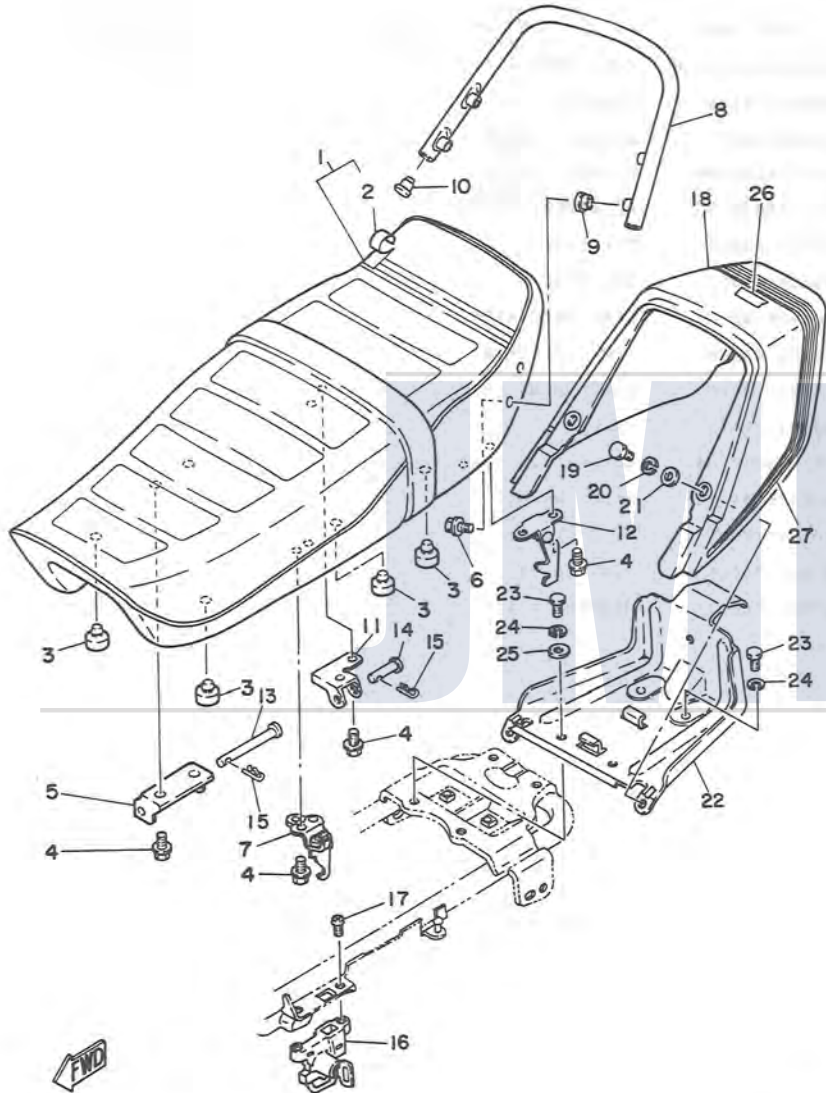
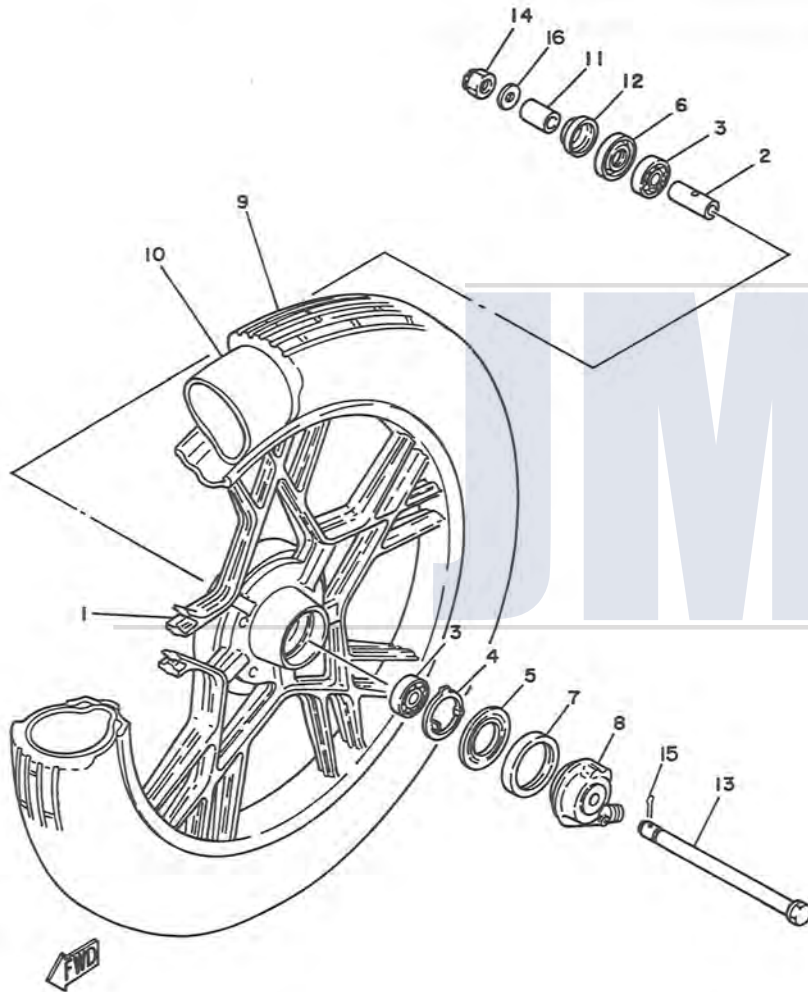
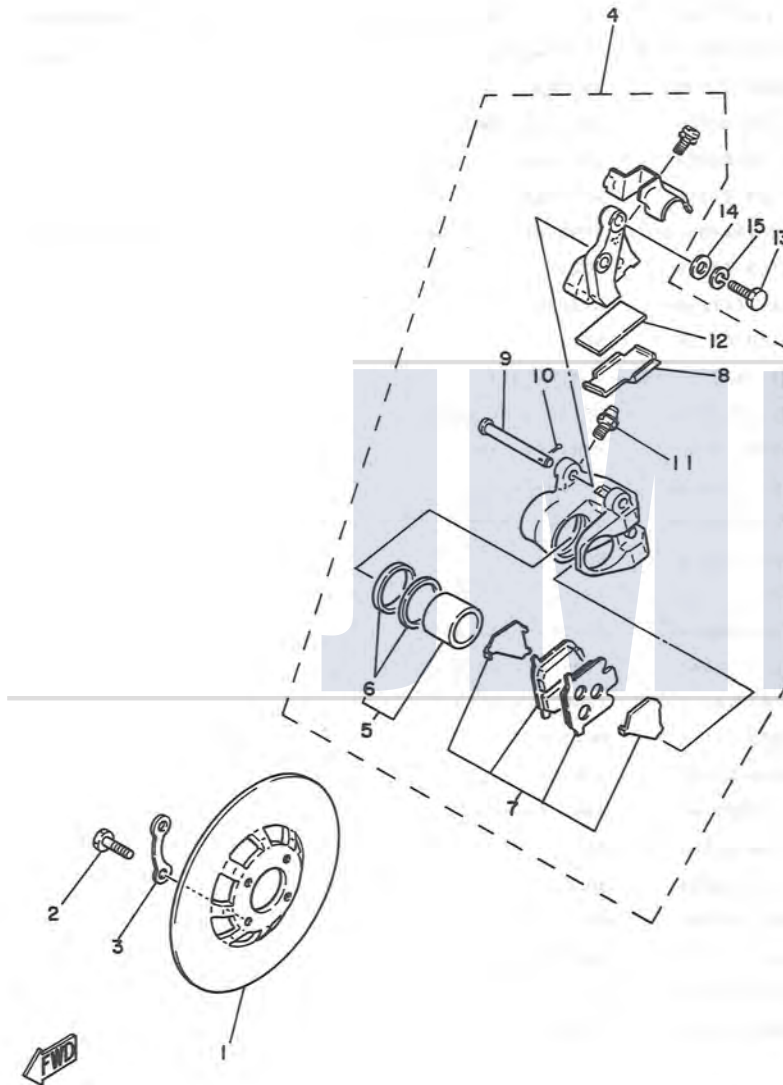


FIG. 27 FRONT WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-25168-00-8L	CAST WHEEL, front	1	nebular Gold
2	90560-12138	SPACER	1	
3	93306-30101	BEARING (B6301)	2	
4	341-25149-00	CLUTCH, meter	1	
5	341-25846-00	RETAINER, clutch	1	
6	93106-20002	OIL SEAL	1	
7	93105-45017	OIL SEAL	1	
8	4U5-25190-00	GEAR UNIT ASSY	1	
9	94125-18295	TIRE (2.50-18)	1	
10	94225-18076	TUBE (2.50-18)	1	
11	90387-12411	COLLAR	1	
12	561-25367-00	COVER, hub dust	1	
13	427-25181-10	AXLE, wheel	1	
14	90171-12005	NUT, castle	1	
15	91401-30025	PIN, cotter	1	
16	92901-12600	WASHER, plate	1	

FIG. 28 FRONT BRAKE CALIPER



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-25831-00	DISC, brake	1	
2	90109-08367	BOLT	4	
3	390-25412-01	WASHER	2	
4	5G0-25810-00	CALIPER ASSY (RIGHT)	1	
5	4W1-W0057-00	•PISTON ASSY, caliPer	1	
6	4L0-W0047-01	••CALIPER SEAL KIT	1	
7	4W1-W0045-00	•BRAKE PAD KIT, front	1	
8	4L3-25913-00	•RETAINER	1	
9	4W1-25914-00	•PIN, slide	1	
10	91490-20015	•PIN, cotter	1	
11	1J3-W0048-00	•BREED SCREW KIT	1	
12	4W1-25828-50	•SHIM, caliPer	1	
13	90101-10254	BOLT	2	
14	92901-10600	WASHER, Plate	2	
15	92901-10100	WASHER, sPring	2	

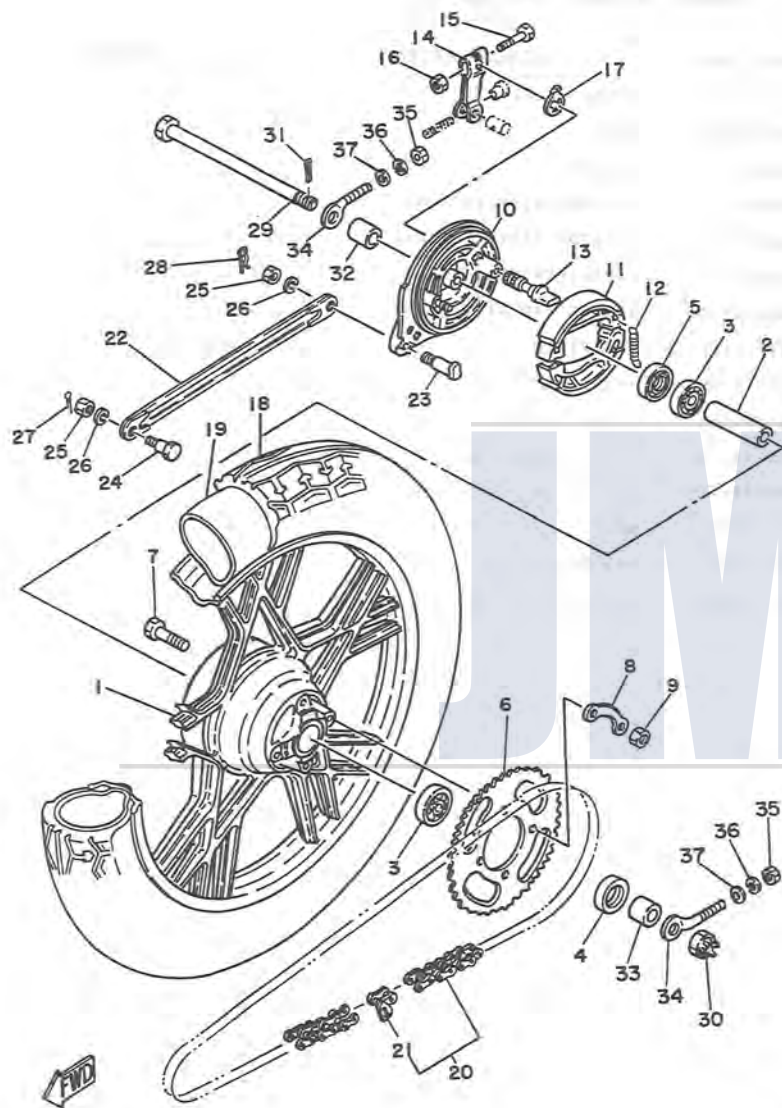
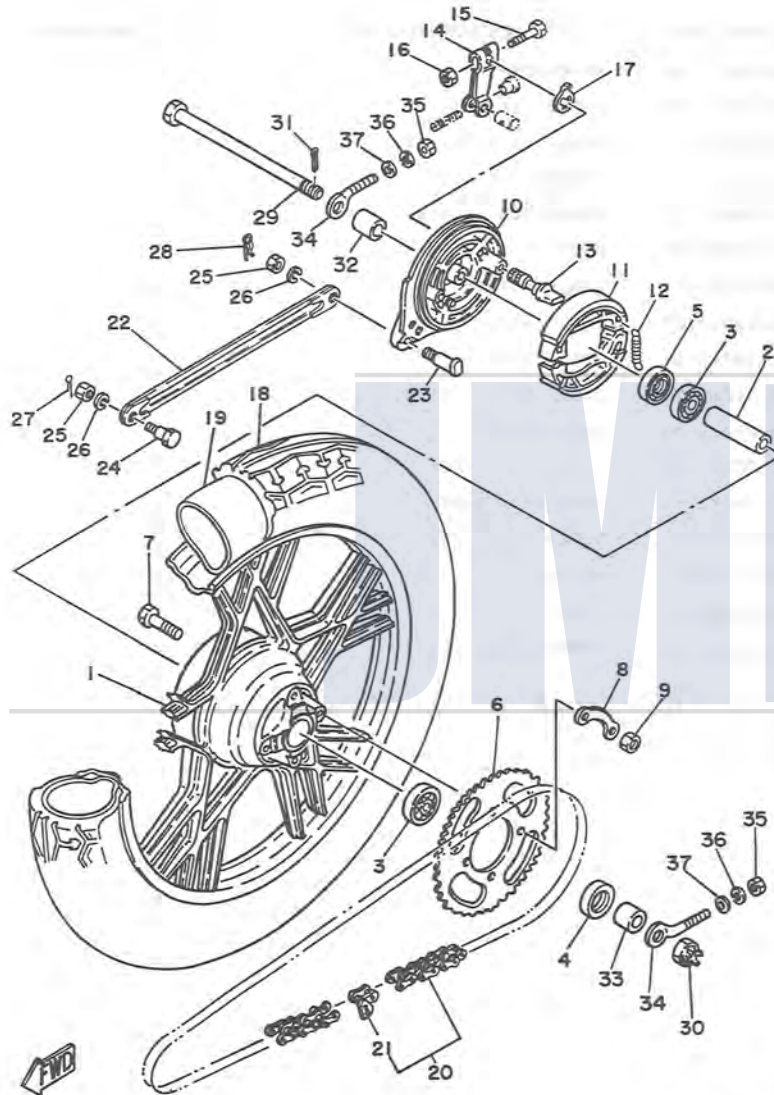


FIG. 29 REAR WHEEL

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-25338-00-8L	CAST WHEEL, rear	1	nebular Gold
2	90560-12170	SPACER	1	
3	93306-30101	BEARING (B6301)	2	
4	93106-20002	OIL SEAL	1	
5	93104-21016	OIL SEAL	1	
6	2U2-25448-10-33	SPROCKET, driven (48T)	1	yamaha black
7	90109-08319	BOLT	4	
8	102-25412-00	WASHER	2	
9	90170-08158	NUT	4	
10	1M3-25321-01-8L	PLATE, brake shoe	1	nebular Gold
11	326-25330-10	BRAKE SHOE COMP.	2	
12	90506-16150	SPRING, tension	2	
13	3Y6-25351-00	CAMSHAFT	1	
14	538-25355-00	LEVER, camshaft	1	
15	90101-06278	BOLT	1	
16	95301-06600	NUT	1	
17	3Y6-2533A-01	PLATE, indicator	1	
18	94127-18247	TIRE (2.75-18)	1	
19	94227-18010	TUBE (2.75-18)	1	
20	94580-13112	CHAIN	1	
21	94604-20001	*JOINT, chain	1	
22	304-25371-00	BAR, tension	1	
23	90109-08183	BOLT	1	
24	90109-08368	BOLT	1	
25	95301-08700	NUT	2	
26	92901-08100	WASHER, spring	2	
27	91401-20015	PIN, cotter	1	
28	90468-12007	CLIP	1	

FIG. 29 REAR WHEEL



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	367-25381-00	AXLE, wheel	1	
30	90171-12005	NUT, castle	1	
31	91401-30025	PIN, cotter	1	
32	90387-12412	COLLAR	1	
33	90387-12096	COLLAR	1	
34	102-25389-00	PULLER, chain 2	2	
35	95301-06600	NUT	2	
36	92901-06100	WASHER, spring	2	
37	92901-06600	WASHER, plate	2	

FIG. 30 HANDLEBAR•CABLE

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-26111-00	HANDLEBAR	1	
2	5G0-26311-00	CABLE, throttle 1	1	
3	367-26312-01	CABLE, throttle 2	1	
4	4U5-26321-00	CABLE, Pump	1	
5	4U1-26261-00	CONNECTOR, cable	1	
6	4G3-26339-00	BOOT	1	
7	5G0-26335-00	CABLE, clutch	1	
8	164-26363-00	END, cable	1	
9	2N3-26242-00	GRIP (R•H)	1	
10	3T5-26243-00	TUBE, throttle Guide	1	
11	2N3-26241-00	GRIP (L•H)	1	
12	1V1-26281-00	CAP, Grip upper	1	
13	1V1-26282-00	CAP, Grip lower	1	
14	98501-05016	SCREW, Pan head	2	
15	90387-22585	COLLAR	1	
16	90338-09012	PLUG	1	
17	1V1-26290-10	MIRROR ASSY (L•H)	1	

27L-83922-00 HANDLEBAR MOUNTS
BR 2-83922-00

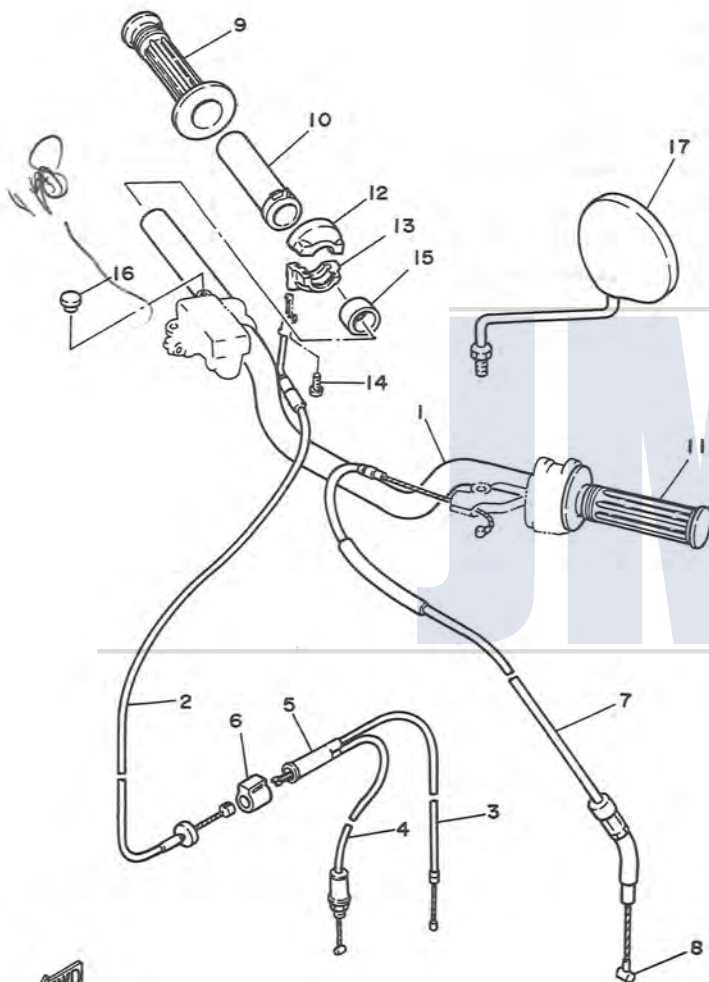
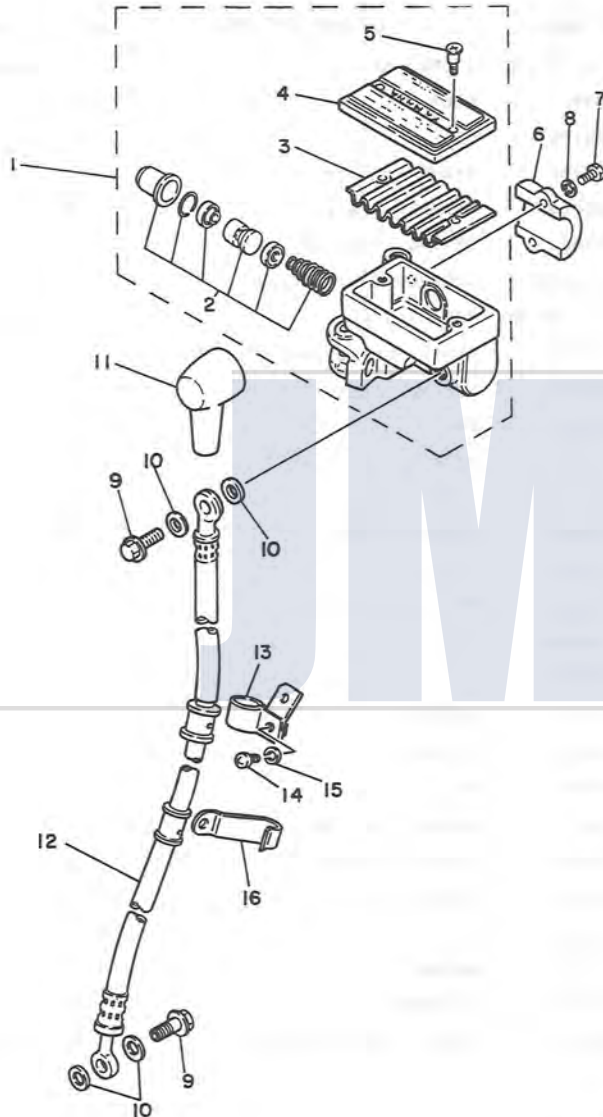
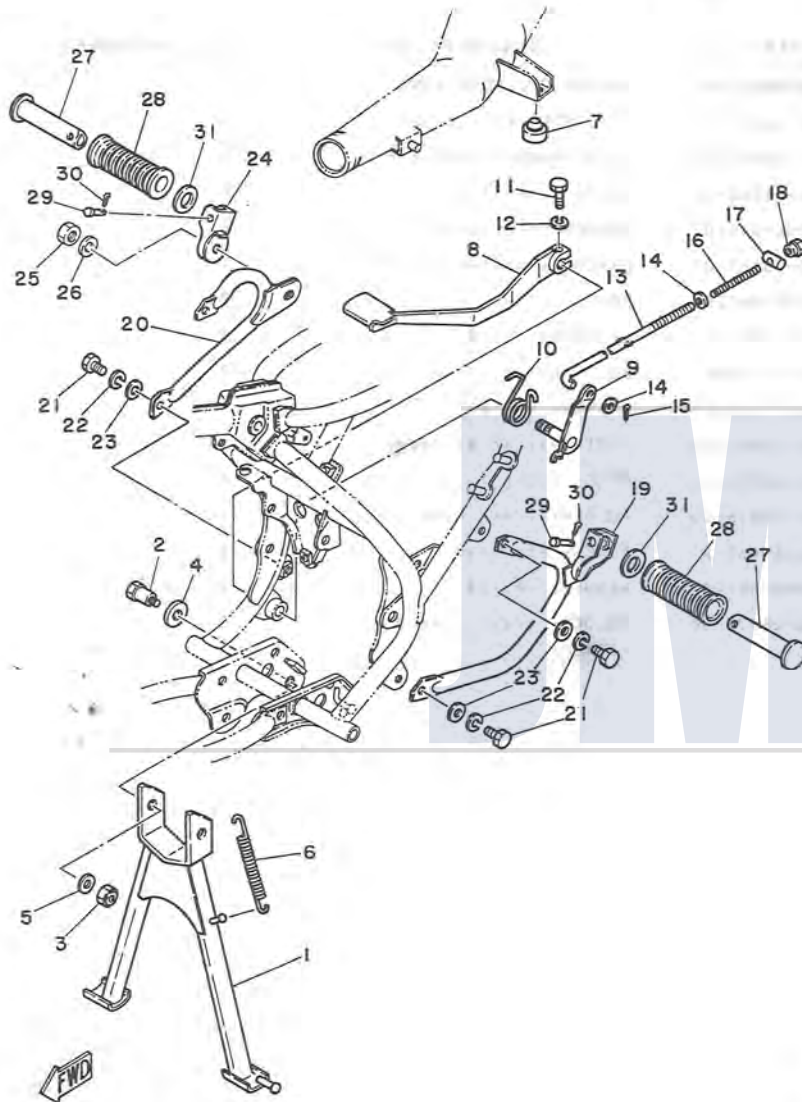


FIG. 31 FRONT MASTER CYLINDER



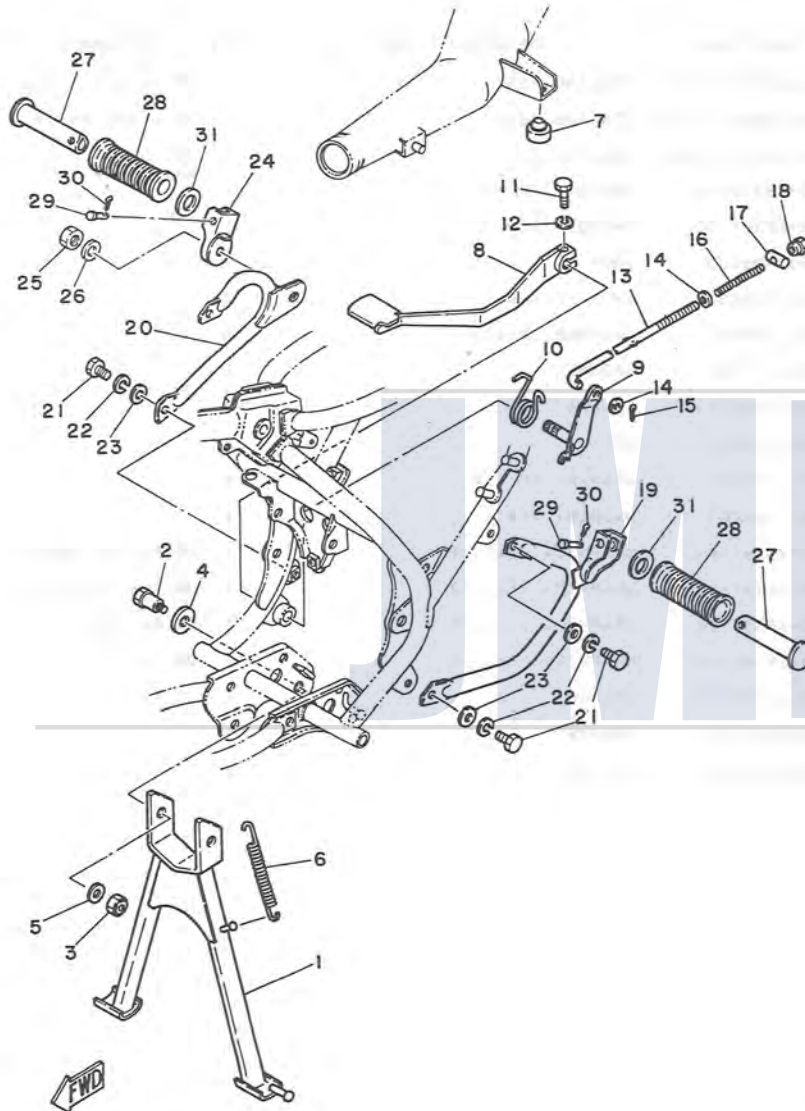
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-25850-00	MASTER CYLINDER ASSY	1	
2	4H7-W0041-00	.CYLINDER KIT, master	1	
3	4L0-25854-00	.DIAPHRAGM, reservoir	1	
4	4L0-25852-00	.CAP, reservoir	1	
5	98706-04010	.SCREW, flat head	2	
6	4L0-25867-00	BRACKET, master cylinder	1	
7	97326-06025	BOLT	2	
8	92906-06100	WASHER, spring	2	
9	90401-10034	BOLT, union	2	
10	90201-10118	WASHER, plate	4	
11	360-25862-00	BOOT, master cylinder	1	
12	5G0-25872-00	HOSE, brake 1	1	
13	5G0-25875-00	HOLDER, brake hose 1	1	
14	92506-06012	SCREW, Pan head	2	
15	92906-06100	WASHER, spring	2	
16	2L4-25876-00	HOLDER, brake hose 2	1	

FIG. 32 STAND-FOOTREST



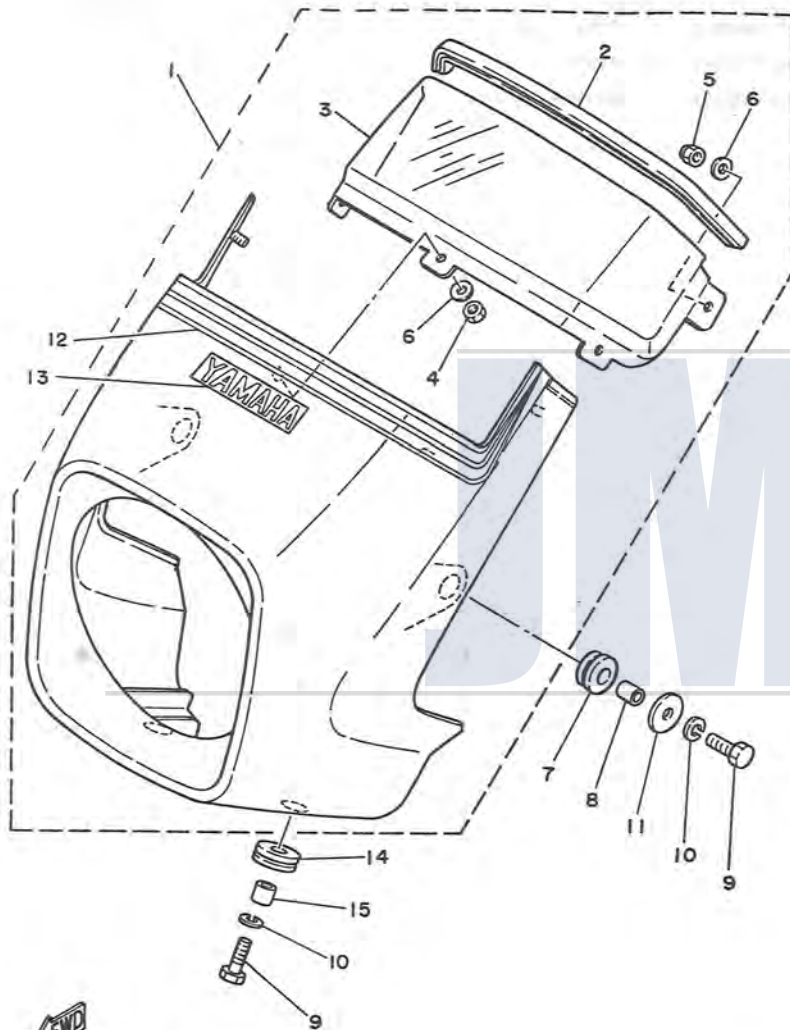
REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-27111-01-33	STAND, main	1	yamaha black
2	90109-08612	BOLT	2	
3	95602-08100	NUT, u	2	
4	90201-12754	WASHER, Plate	2	
5	90201-08020	WASHER, Plate	2	
6	90506-29053	SPRING, tension	1	
7	116-27114-00	STOPPER, main stand	1	
8	5G0-27211-00-90	PEDAL, brake	1	uni chrome (black)
9	5G0-27212-00	SHAFT, brake Pedal	1	
10	90508-32487	SPRING, torsion	1	
11	90109-06470	BOLT	1	
12	92901-06100	WASHER, sPring	1	
13	137-27231-02	ROD, brake	1	
14	92901-06600	WASHER, Plate	2	
15	91401-20015	PIN, cotter	1	
16	90501-10245	SPRING, comPression	1	
17	90249-12008	PIN	1	
18	90179-06176	NUT	1	
19	5G0-27432-01	BRACKET 1	1	
20	5G0-27442-01	BRACKET 2	1	
21	97306-08020	BOLT	4	
22	92906-08100	WASHER, sPring	4	
23	92906-08600	WASHER, Plate	4	
24	2L0-27442-01	BRACKET 2	1	
25	95306-10600	NUT	1	
26	92906-10600	WASHER	1	
27	120-27431-00	FOOTREST, rear 1	2	
28	120-27433-00	COVER, rear footrest	2	

FIG. 32 STAND•FOOTREST



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
29	91701-06035	PIN, clevis	2	
30	91401-20015	PIN, cotter	2	
31	90201-20279	WASHER, Plate	2	

FIG. 33 COWLING



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5G0-28350-00-33	COWLING ASSY	1	UR yamaha black
	5G0-28350-00-36	COWLING ASSY	1	UR clean white
	5G0-28350-00-63	COWLING ASSY	1	UR brilliant red
2	5G0-28339-00	*MOLD, leg shield	1	
3	5G0-28381-00	*WINDSHIELD	1	
4	95301-05600	*NUT	3	
5	95301-05800	*NUT, crown	2	
6	90201-05031	*WASHER, Plate	5	
7	90480-13197	GROMMET	2	
8	90387-06737	COLLAR	2	
9	97301-06022	BOLT	4	
10	92901-06100	WASHER, sPring	4	
11	90201-06067	WASHER, Plate	2	
12	5G0-28391-00	GRAPHIC, cowling 1	1	UR for w (red)
	5G0-28391-10	GRAPHIC, cowling 1	1	UR for w (blue)
	5G0-28391-20	GRAPHIC, cowling 1	1	UR for yb
	5G0-28391-30	GRAPHIC, cowling 1	1	UR for br
13	353-24786-02	EMBLEM	1	
14	90480-08216	GROMMET	2	
15	90387-06241	COLLAR	2	

FIG. 34 FLASHER LIGHT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	2L6-83310-10	FRONT FLASHER LIGHT ASSY 1	2	
2	3M7-83312-10	•LENS, flasher	1	
3	152-83311-10	•BULB (6V-10W)	1	
4	95701-08100	NUT, flange	2	
5	1L9-83364-00	WIRE, earth lead 2	2	
6	3M7-83310-10	FRONT FLASHER LIGHT ASSY 1	2	
7	152-83311-10	•BULB (6V-10W)	1	
8	3M7-83312-10	•LENS, flasher	1	
9	95701-08100	NUT, flange	2	

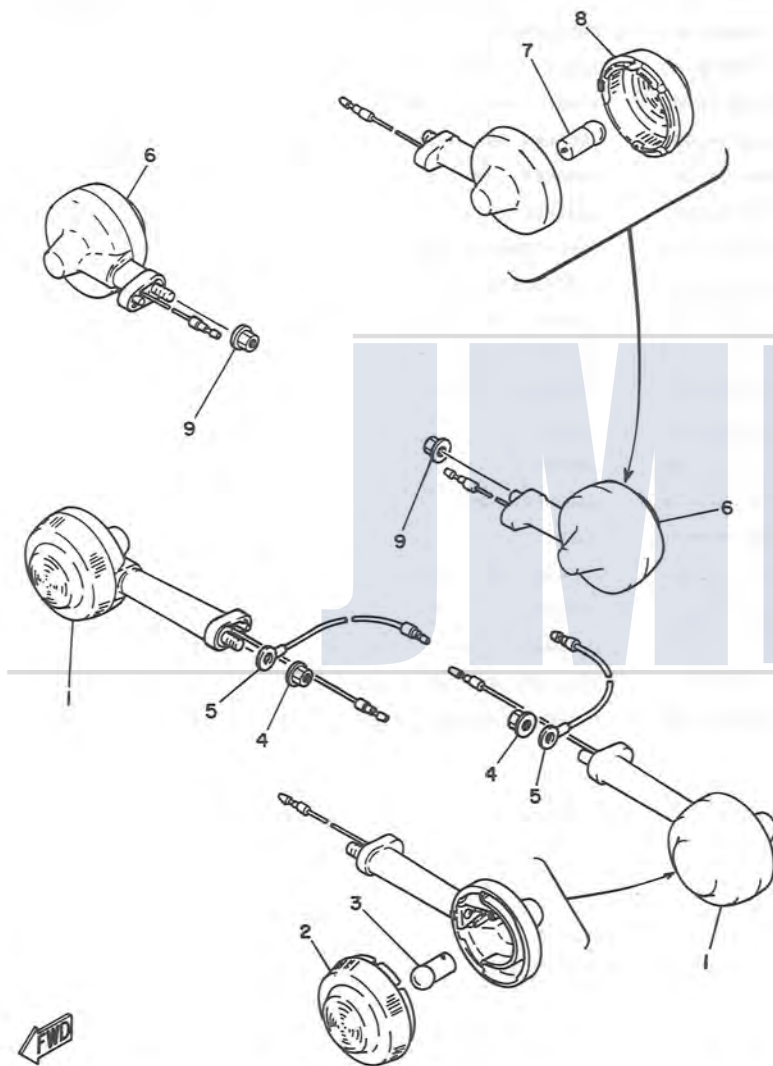


FIG. 35 SPEEDOMETER • TACHOMETER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5L1-83500-F0	SPEEDOMETER ASSY	1	
2	5L1-8353E-00	•CASE, meter upper	1	
3	4U5-8353F-00	•CASE, meter lower	1	
4	98506-04008	•SCREW, Pan head	4	
5	92906-04100	•WASHER, sPring	4	
6	92906-04600	•WASHER, Plate	4	
7	5L1-83510-F0	•SPEEDOMETER ASSY	1	
8	4U5-83540-F0	•TACHOMETER ASSY	1	
9	5L1-83509-00	•SOCKET CORD ASSY	1	
10	122-83516-10	•BULB (6V-3W)	5	
11	5G0-83519-00	•BRACKET, meter	1	
12	4U5-83523-00	•DAMPER	1	
13	4U5-83526-00	•DAMPER 2	1	
14	4U5-83524-00	•WASHER, sPecial	4	
15	95306-05600	•NUT	4	
16	98503-04010	•SCREW, Pan head	4	
17	92901-04100	•WASHER, sPring	4	
18	92901-04600	•WASHER, Plate	4	
19	351-83550-01	SPEEDOMETER CABLE ASSY	1	
20	2U2-83560-00	TACHOMETER CABLE ASSY	1	

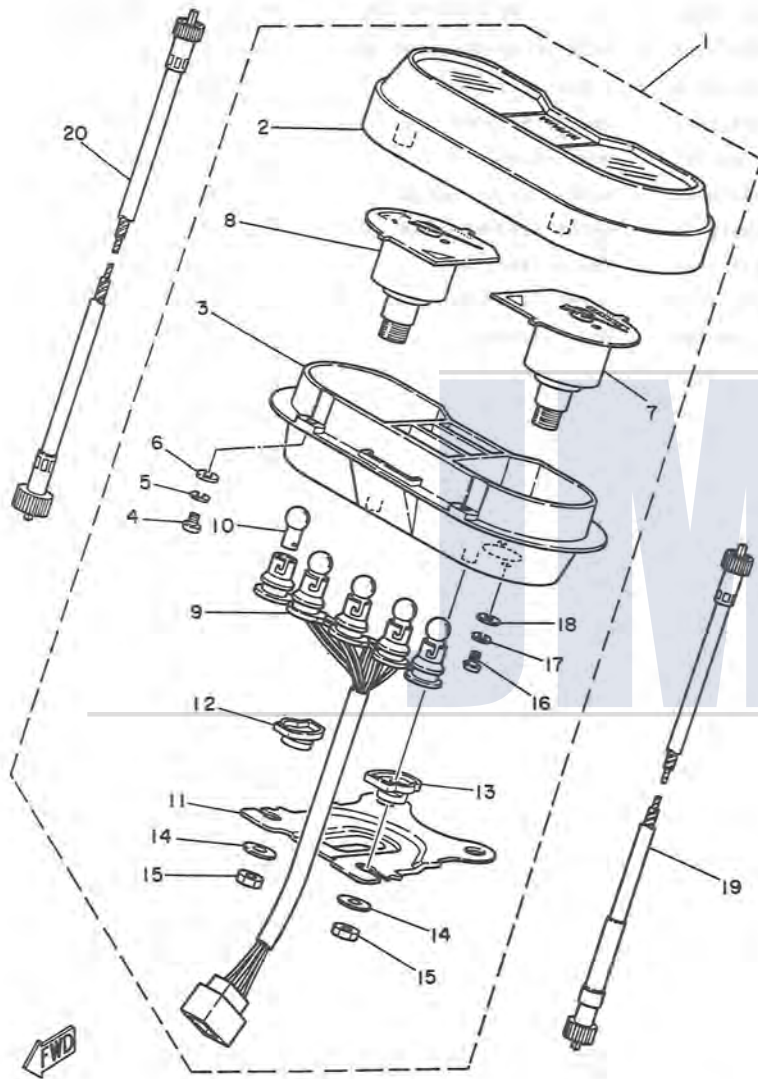
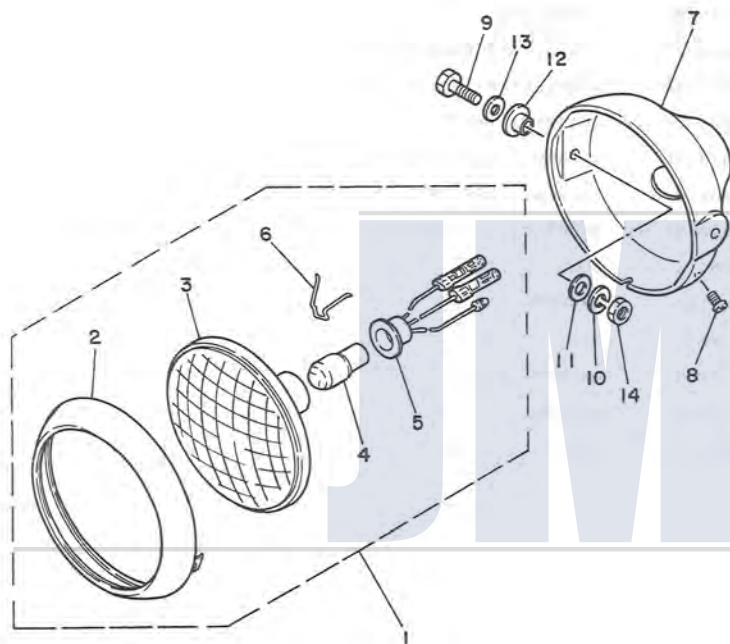


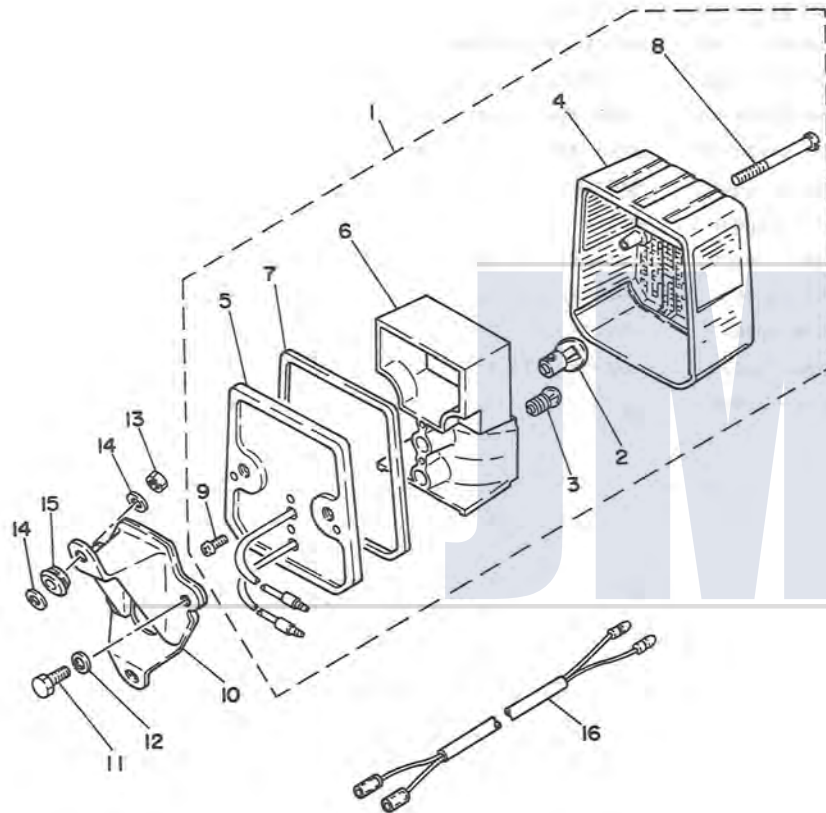
FIG. 36 HEADLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	3M7-84110-00	HEADLIGHT UNIT ASSY	1	
2	202-84315-00	*RIM, headlight	1	
3	195-84320-00	*LENS ASSY	1	
4	206-84114-60	*BULB (6V-25/25W)	1	
5	317-84112-30	*SOCKET	1	
6	195-84324-00	*SPRING, reflector	3	
7	3M7-84130-00	BODY ASSY, headlight	1	
8	98501-05008	SCREW, Pan head	1	
9	97301-08035	BOLT	2	
10	92901-08100	WASHER, sPring	2	
11	92901-08600	WASHER, Plate	2	
12	90387-09617	COLLAR	2	
13	92901-08200	WASHER, Plain	2	
14	95301-08600	NUT	2	



FIG. 37 TAILLIGHT



REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5L1-84510-90	TAILLIGHT UNIT ASSY	1	
2	296-85353-00	•BULB	1	
3	1X4-84514-00	•BULB	1	
4	5L1-84540-90	•LENS ASSY	1	
5	5L1-84520-20	•TAILLIGHT BASE ASSY	1	
6	5L1-84531-20	•REFLECTER, tail light	1	
7	5G0-84545-20	•GASKET, lens	1	
8	5L1-84524-90	•SCREW, lens fitting	2	
9	97701-40508	•SCREW, tapping	2	
10	5L1-84519-90-98	BRACKET, taillight	1	low gloss black
11	97301-06014	BOLT	2	
12	92901-06100	WASHER, spring	2	
13	95301-06600	NUT	1	
14	92901-06200	WASHER, plain	2	
15	90480-12013	GROMMET	1	
16	2E1-84517-00	CORD, taillight	1	

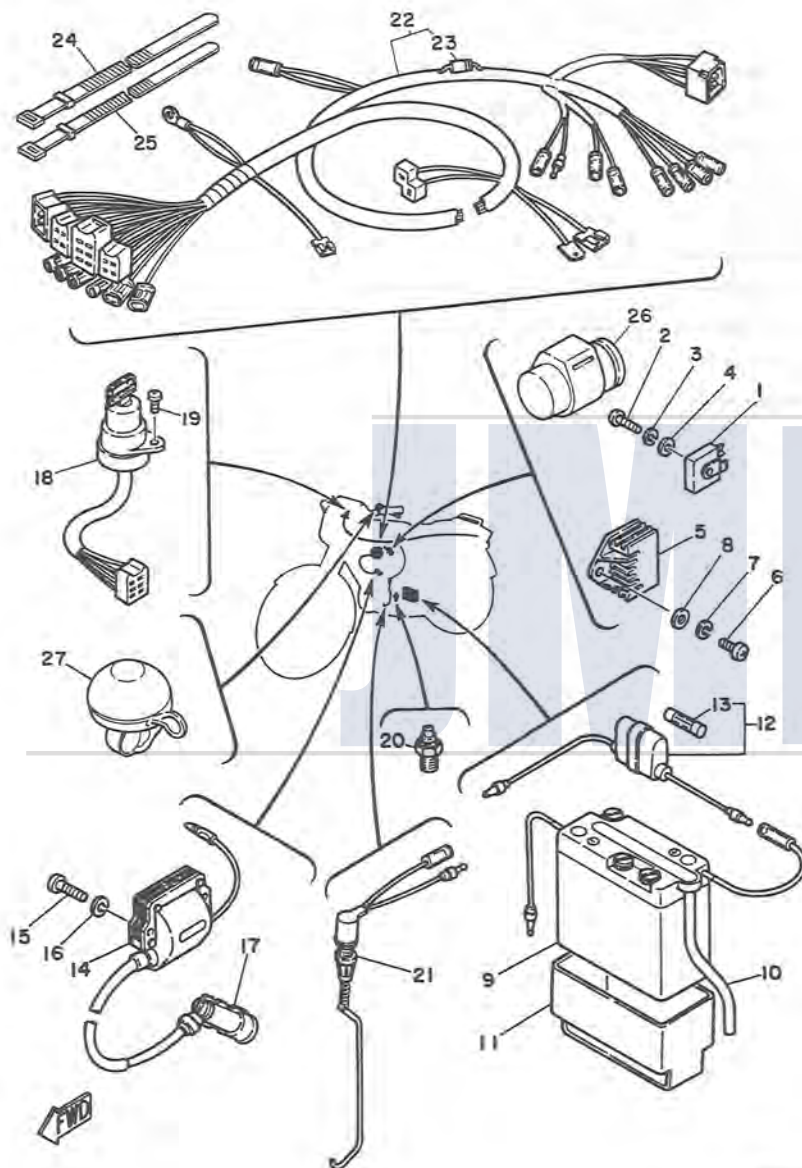
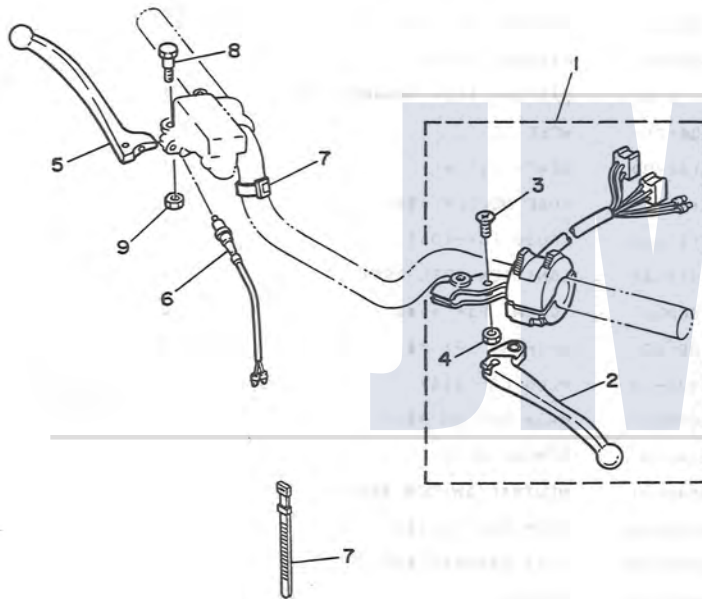


FIG. 38 ELECTRICAL 1

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	353-81970-50	RECTIFIER ASSY	1	UR
	353-81970-63	RECTIFIER ASSY	1	UR
2	98501-05020	SCREW, Pan head	1	
3	92901-05100	WASHER, sPring	1	
4	92901-05600	WASHER, Plate	1	
5	4F4-81910-60	VOLTAGE REGULATOR ASSY	1	
6	92501-06015	SCREW, Pan head	1	
7	92901-06100	WASHER, sPring	1	
8	92901-06600	WASHER, Plate	1	
9	558-82110-29	BATTERY ASSY (6N4B-2A-3)	1	
10	90445-08171	HOSE	1	
11	3T2-82122-00	SEAT, battery	1	
12	353-82150-00	FUSE HOLDER ASSY	1	
13	116-82151-00	*FUSE (6V-10A)	1	
14	2M4-82310-40	IGNITION COIL ASSY	1	
15	92501-06020	SCREW, Pan head	2	
16	92902-06100	WASHER, sPring	2	
17	1J7-82370-10	PLUG CAP ASSY	1	with noise sup- Presser
18	4U5-82508-20	MAIN SWITCH ASSY	1	
19	98902-04010	SCREW, blind	2	
20	341-82540-01	NEUTRAL SWITCH ASSY	1	
21	5G0-82530-00	STOP SWITCH ASSY	1	
22	5L1-82590-20	WIRE HARNESS ASSY	1	
23	3K7-81980-00	*DIODE	1	
24	256-83936-00	BAND, switch cord	1	
25	437-83936-00	BAND, switch cord	1	
26	2M5-83350-11	FLASHER RELAY ASSY	1	
27	469-83382-00	BELL	1	

FIG. 39 HANDLE SWITCH•LEVER

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5L1-82910-70	LEVER HOLDER ASSY 1	1	
2	1V1-83912-00	•LEVER 1	1	
3	90149-05164	•SCREW	1	
4	95606-05100	•NUT, u	1	
5	3M5-83922-00	LEVER 2	1	
6	1A0-83980-30	FRONT STOP SWITCH ASSY	1	
7	437-83936-00	BAND, switch cord	2	
8	90109-06577	BOLT	1	
9	95606-06100	NUT, u	1	



REPAIR KIT

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parts

FIG. 40 REPAIR KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	5L3-11630-00	PISTON ASSY (STD)	1	
2	5L3-11631-00-96	•PISTON (STD)	1	UR
	5L3-11631-00-98	•PISTON (STD)	1	UR
3	517-11633-00	•PIN, Piston	1	
4	260-11610-02	•PISTON RING SET (STD)	1	
5	93450-13022	•CIRCLIP	2	
6	5L3-11630-10	PISTON ASSY (1ST O/S)	1	
7	5L3-11635-00	•PISTON (1ST O/S 0.25MM)	1	
8	517-11633-00	•PIN, Piston	1	
9	260-11610-12	•PISTON RING SET (1ST O/S)	1	
10	93450-13022	•CIRCLIP	2	
11	5L3-11630-20	PISTON ASSY (2ND O/S)	1	
12	5L3-11636-00	•PISTON (2ND O/S 0.50MM)	1	
13	517-11633-00	•PIN, Piston	1	
14	260-11610-22	•PISTON RING SET (2ND O/S)	1	
15	93450-13022	•CIRCLIP	2	
16	538-11650-01	CONNECTING ROD ASSY	1	
17	538-11651-01	•ROD, connecting	1	
18	257-11681-00	•PIN, crank 1	1	
19	93310-41809	•BEARING, cylindrical	1	
20	90209-18112	•WASHER	2	
21	93310-11268	•BEARING, cylindrical	1	
22	5L1-W0001-00	GASKET KIT	1	
23	517-11181-00	•GASKET, cylinder head 1	1	
24	353-11351-00	•GASKET, cylinder	1	
25	90430-04004	•GASKET	1	
26	126-13116-00	•GASKET, Pump case	1	
27	353-13621-00	•GASKET, valve seat	2	

FIG. 40 REPAIR KIT

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
28	4U1-14384-00	*GASKET, float chamber	1	
29	132-14613-00	*GASKET, exhaust pipe	1	
30	1J5-14714-00	*GASKET, muffler	1	
31	90430-12038	*GASKET	1	
32	353-15451-00	*GASKET, crankcase cover	1	
33	93210-21190	*O-RING	1	
34	93210-13016	*O-RING	1	
35	137-15353-00	*GASKET, drain	1	
36	5L3-W0003-00	OIL SEAL KIT	1	
37	93102-20009	*OIL SEAL	1	
38	93103-28011	*OIL SEAL	1	
39	93101-10001	*OIL SEAL	1	
40	93109-15001	*OIL SEAL	1	
41	257-15389-00	*SEAL, Push rod	1	
42	93104-11028	*OIL SEAL	1	
43	93102-17187	*OIL SEAL	1	
44	93101-12004	*OIL SEAL	1	

FIG. 40 REPAIR KIT

REP. NO.	PART NO.	DESCRIPTION	QTY	REMARKS
28	801-1438-00	GASKET, front cover	1	
29	801-1439-00	GASKET, exhaust flange	1	
30	801-1440-00	GASKET, water pump	1	
31	80430-1509	GASKET	1	
32	801-1441-00	GASKET, crankcase front	1	
33	801-1442-00	GASKET	1	
34	801-1443-00	GASKET	1	
35	801-1444-00	GASKET	1	
36	801-1445-00	GASKET	1	
37	801-1446-00	GASKET	1	
38	801-1447-00	GASKET	1	
39	801-1448-00	GASKET	1	
40	801-1449-00	GASKET	1	
41	801-1450-00	GASKET	1	
42	801-1451-00	GASKET	1	
43	801-1452-00	GASKET	1	
44	801-1453-00	GASKET	1	
45	801-1454-00	GASKET	1	
46	801-1455-00	GASKET	1	
47	801-1456-00	GASKET	1	
48	801-1457-00	GASKET	1	
49	801-1458-00	GASKET	1	
50	801-1459-00	GASKET	1	
51	801-1460-00	GASKET	1	
52	801-1461-00	GASKET	1	
53	801-1462-00	GASKET	1	
54	801-1463-00	GASKET	1	
55	801-1464-00	GASKET	1	
56	801-1465-00	GASKET	1	
57	801-1466-00	GASKET	1	
58	801-1467-00	GASKET	1	
59	801-1468-00	GASKET	1	
60	801-1469-00	GASKET	1	
61	801-1470-00	GASKET	1	
62	801-1471-00	GASKET	1	
63	801-1472-00	GASKET	1	
64	801-1473-00	GASKET	1	
65	801-1474-00	GASKET	1	
66	801-1475-00	GASKET	1	
67	801-1476-00	GASKET	1	
68	801-1477-00	GASKET	1	
69	801-1478-00	GASKET	1	
70	801-1479-00	GASKET	1	
71	801-1480-00	GASKET	1	
72	801-1481-00	GASKET	1	
73	801-1482-00	GASKET	1	
74	801-1483-00	GASKET	1	
75	801-1484-00	GASKET	1	
76	801-1485-00	GASKET	1	
77	801-1486-00	GASKET	1	
78	801-1487-00	GASKET	1	
79	801-1488-00	GASKET	1	
80	801-1489-00	GASKET	1	
81	801-1490-00	GASKET	1	
82	801-1491-00	GASKET	1	
83	801-1492-00	GASKET	1	
84	801-1493-00	GASKET	1	
85	801-1494-00	GASKET	1	
86	801-1495-00	GASKET	1	
87	801-1496-00	GASKET	1	
88	801-1497-00	GASKET	1	
89	801-1498-00	GASKET	1	
90	801-1499-00	GASKET	1	
91	801-1500-00	GASKET	1	
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93	801-1502-00	GASKET	1	
94	801-1503-00	GASKET	1	
95	801-1504-00	GASKET	1	
96	801-1505-00	GASKET	1	
97	801-1506-00	GASKET	1	
98	801-1507-00	GASKET	1	
99	801-1508-00	GASKET	1	
100	801-1509-00	GASKET	1	

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4W1-W0045-00	28-7	137-13137-00-05	4-10
4L0-W0047-01	28-6	137-13137-00-10	4-10
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5G1-11161-00	1-2	1G5-13505-00	5-6
517-11181-00	1-5	278-13552-02	5-7
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2L7-11311-00	1-7	2A3-13610-01	5-1
353-11351-00	1-8	2A3-13613-00	5-2
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2U2-11400-00	2-1	353-13621-00	5-5
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	40-2	1G5-14312-15	6-7
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	40-3	367-14335-00	6-26
	40-8	1G3-14336-00	6-10
	40-13	367-14337-00	6-24
5L3-11635-00	2-8	5L1-14341-00	6-12
	40-7	367-14342-18	6-14
5L3-11636-00	2-8	288-14343-41	6-13
	40-12	367-14371-00	6-25
538-11650-01	40-16	626-14373-10	6-28
538-11651-01	2-4	367-14374-00	6-27
	40-17	367-14375-01	6-29
257-11681-00	2-6	367-14377-00	6-30
	40-18	367-14381-25	6-19
4U1-13101-01	4-1	4U1-14384-00	6-20

PART NO.	REF. NO.	PART NO.	REF. NO.
4U1-14384-00	40-28	353-16111-01	11-15
1G5-14385-00	6-18	5L3-16150-00	11-2
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